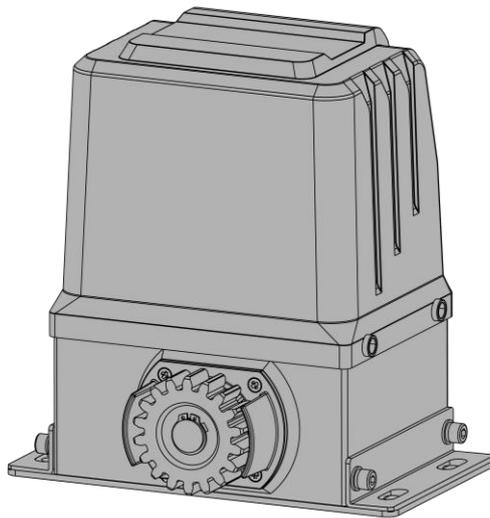


TOPENS[®]

RK2500T

Installation Manual

For sliding gate installation



Installation Video



The opener can be powered by AC electricity ONLY.

CONTACT US

For Technical Support and Installation Assistance

Visit our website at www.topens.com and fill out the online form

Alternatively, you can send an email to our service team at support@topens.com

To ensure prompt and effective assistance, kindly include the following information in your email:

- **Where Did You Purchase?** _____
- **Order Information** _____
- **Your Contact Information** _____
- **Gate Information (Weight and Length)** _____
- **Did You Purchase Any Accessories? (If Yes, Please List Them)** _____
- **Issue Description (Include Any Relevant Photo or Video)** _____

For Warranty Registration

To register your warranty, please visit www.topens.com

If you have any questions regarding what is covered by the TOPENS warranty, refer to the detailed policy at www.topens.com/pages/topens-limited-warranty.

Email Us: support@topens.com

Table of Contents

Important Safety Information	1
Packing List	4
Installation Overview	5
Specifications	6
Before You Begin	7
Installation	8
Terminal Function of the Control Board	13
Connection of Power Supply	14
Setting of Left / Right Open	15
Program the Remote Control	16
Adjust the Open / Close Limit Position	17
Setting of the Control Board	19
Connection of Accessories	21
TC188 Universal Keypad.....	21
TKP3 Wireless Keypad.....	23
TC173 Wireless Push Button.....	24
TC196 Tuya WiFi Remote Control	24
TEW3 Vehicle Sensor Exit Wand.....	25
TC175P Wired Keypad	26
HLR01 Homelink Remote Control Kit	26
JD110VY Warning Light	27
TRF3 Reflection Photocell Sensor	27
TC102 Infrared Photocell Sensor.....	28
ERM12 External Receiver	29
TC148 Waterproof Wall Push Button & TC147 Wall Push Button	29
Maintenance and Replacement Parts	30
Troubleshooting	31

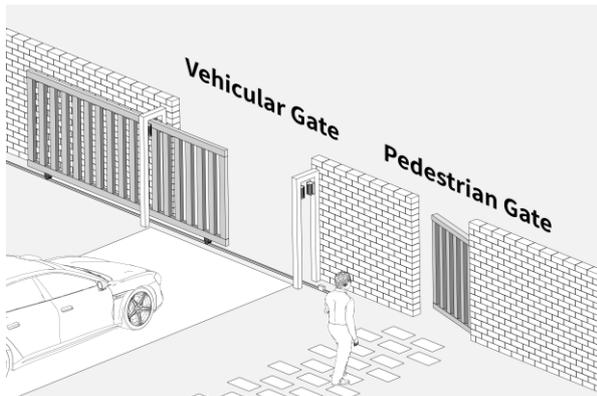
Important Safety Information

Thank you for choosing the TOPENS RK2500T sliding gate opener. When installed correctly and used properly, your opener will offer years of reliable service.

This manual is designed to guide you through the proper installation of your RK2500T sliding gate opener. Please carefully review all instructions before commencing the installation and operation of this automatic gate opener.

Before Installation

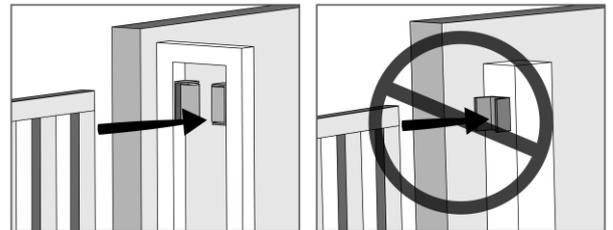
- ◆ **GAIN UNDERSTANDING OF THE INSTALLATION PROCESS:** Please read this installation manual or view our online installation video before installing the gate opener.
- ◆ **LOCAL INSTALLATION COMPLIANCE:** Prior to installation, please verify that your planned installation complies with all relevant local building codes and ordinances. Dispose of packaging materials in accordance with local regulations.
- ◆ **SEPARATE PEDESTRIAN ACCESS:** The gate opener is intended for installation only on gates used for vehicles. Pedestrians should use a separate entrance to avoid contact with the moving vehicular gate.



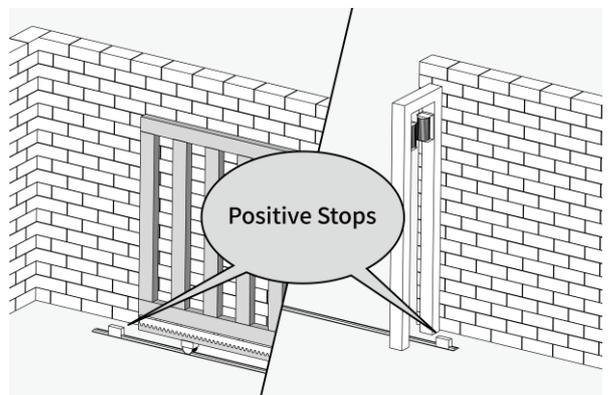
- ◆ **SLIDING GATE PREPARATION:** Ensure that the gate is plumb, level, and slides smoothly in both directions without binding or dragging on the ground. Wheels and guide rollers should rotate easily and be free of dirt or grime. Confirm that the gate track is straight, horizontal, and firmly

affixed. Secure the fence posts in the ground with concrete. Repair or replace all worn or damaged gate hardware prior to installation.

- ◆ **POST OR WALL PROTECTION:** Avoid using the post or wall as a stopping mechanism, either directly or indirectly. This precaution helps protect the post or wall from potential damage due to the impact of the sliding gate.



- ◆ **POSITIVE STOPS:** Positive stops must be installed at each end of the gate track to assure that the gate does not exceed its limit of travel and derail while opening or closing fully.

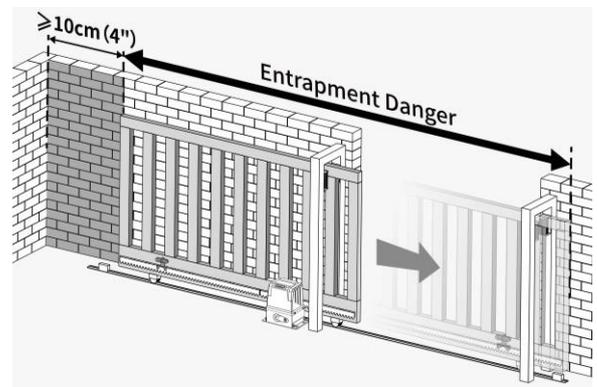


Important Safety Information

During Installation

- ◆ **INSTALLER AND END USER RESPONSIBILITY:** An experienced installer should perform the installation. Improper installation may result in property damage, severe injury or death. The gate opener is only part of the entire gate operating system, and it is the responsibility of the installer and end user to ensure that the total system is safe for its intended use.
- ◆ **DISCONNECT THE POWER SUPPLY:** Ensure that the gate opener is powered off before electrical wire connections or making any adjustments.
- ◆ **INSTALLATION POSITION:** Only install the gate opener on firm, level ground and on the inside of the property or fence line. Ensure there is sufficient clearance between the gate and adjacent structures when opening and closing to minimize the risk of entrapment. Avoid installing it on the outside of the gate where the public has access to it. Avoid installing it in areas prone to flooding or in locations exposed to flammable or explosive fumes.
- ◆ **INSTALL SAFETY SENSOR:** It is highly recommended to install included TC102 infrared photocell sensor in the following situations for safety: if you have children or pets at your property, the gate opener auto close function is set to ON, a vehicle exit sensor is installed, or other gate control devices are used.

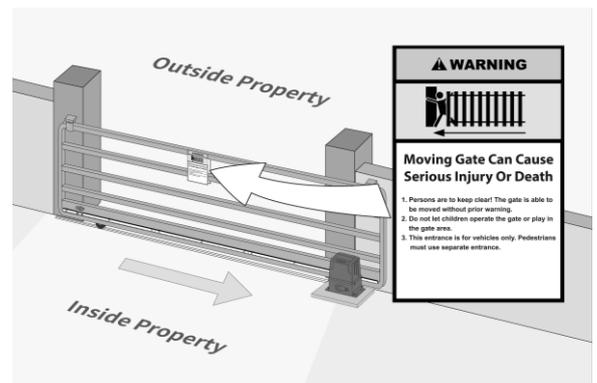
- ◆ **ENTRAPMENT ATTENTION:** Ensure when the gate is fully open, the end of the sliding gate keeps at least 10cm (4") away from any walls or objects. Exercise caution around moving parts and avoid approaching areas where fingers or hands could get caught. Always keep children, pets and livestock clear of the gate and its path of travel. Never cross the path of a moving gate.



- ◆ **GATE CONTROL ACCESSORIES PLACEMENT:** Gate control accessories intended for user activation must be located at least 1.5 meters (5') away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. Outdoor or easily accessible controls shall have a security feature to prevent unauthorized use.

After Installation

- ◆ **WARNING SIGNS:** Attach the provided warning signs to both sides of the gate in highly visible locations to alert the public about the automatic gate opener system. If your signs are damaged or missing, please reach out to TOPENS Customer Support for replacements.



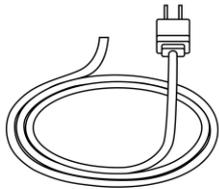
Important Safety Information

- ◆ **AWAY FROM MOVING GATES:** Keep children, pets and livestock away from the gate opener system as moving gates can be dangerous.
- ◆ **SECURE GATE CONTROL ACCESSORIES:** Prevent children from operating or playing with gate controls by keeping remote transmitters, keypads, and push buttons out of their reach. Store in a secure area when not in use.
- ◆ **MAINTENANCE OF GATE OPENER SYSTEM:** Keep the gate properly maintained and its track free of grime and debris. Periodically check that it slides smoothly under manual operation and tighten any loose hardware as needed. Turn off the power to the gate opener before performing any maintenance.
- ◆ **POWER DISCONNECTION AND MANUAL OPENING:** Understand how to disconnect the power and manually open the gate. Disconnect the gate opener from the gate only when the gate is not in motion and the gate opener system is turned off.
- ◆ **RECOGNIZE POTENTIAL RISKS IN AUTOMATED GATE SYSTEMS:** Save the installation manual. Make sure everyone who is using or will be around the gate and gate opener are aware of the dangers of automated gate systems. If a replacement manual is needed, you can download a copy from the TOPENS website (www.topens.com).

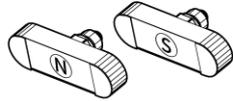
Note For Warranty

- ◆ **WARRANTY LIMITED TO TARGET MARKET:** The warranty is limited to the target market (Contiguous United States, Canada, UK, and Germany). Customers using the product outside these regions will be responsible for any additional expenses during the warranty replacement process.
- ◆ **GATE OPENER ABUSE:** TOPENS does not cover damage resulting from abuse, such as attempting to operate the gate opener beyond its specified capacity or using it for unintended purposes.
- ◆ **GATE OPENER MISUSE:** TOPENS does not cover damage resulting from misuse, including but not limited to operating the gate opener with incompatible power sources or using it in environments not recommended by TOPENS.
- ◆ **ALTERATIONS OR MODIFICATIONS:** Alterations or modifications made to the gate opener without prior consultation with TOPENS will also invalidate warranty coverage.
- ◆ **NON-COMPLIANCE WITH INSTRUCTIONS:** Failure to follow the installation instructions, including but not limited to improper installation, maintenance will void the warranty.
- ◆ **THIRD PARTY ACCESSORIES:** TOPENS does not cover damage caused by third party accessories, except those specifically recommended by TOPENS Customer Support. It is important to use only compatible accessories to ensure compatibility and prevent damage to the gate opener.
- ◆ **CONTACT TOPENS SUPPORT:** Please ensure that the gate opener is installed, operated, and maintained in accordance with the guidelines outlined in the installation manual to avoid voiding the warranty. If you have any questions regarding proper usage or need assistance with compatible accessories, please contact TOPENS Customer Support for guidance.
- ◆ **DETAILED WARRANTY POLICY:** If you have any questions regarding what is covered by the TOPENS warranty, refer to the policy at www.topens.com/pages/topens-limited-warranty.

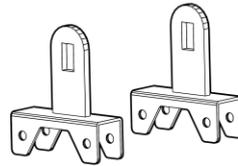
Packing List



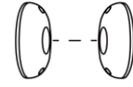
Power Cord



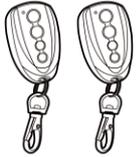
N & S Magnet Assembly



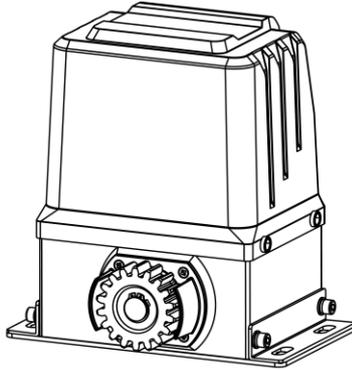
Magnet Bracket



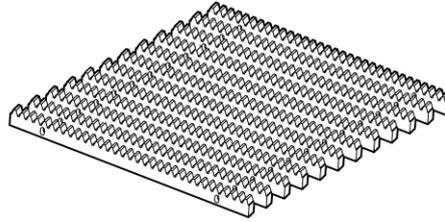
TC102 Infrared Photocell Sensor



Remote Control



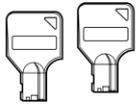
Gate Opener



Steel Gear Rack
12 PCS, total 4.2m (13.8 feet)



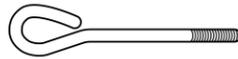
Warning Sign



Release Key



Base Plate (1)



Anchor Bolt (4)



M5x12 Pan Head Screw (8)



Φ10 Plain Washer (4)

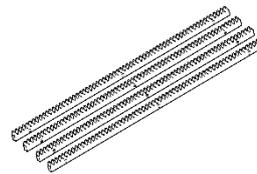


Φ10 Lock Washer (4)



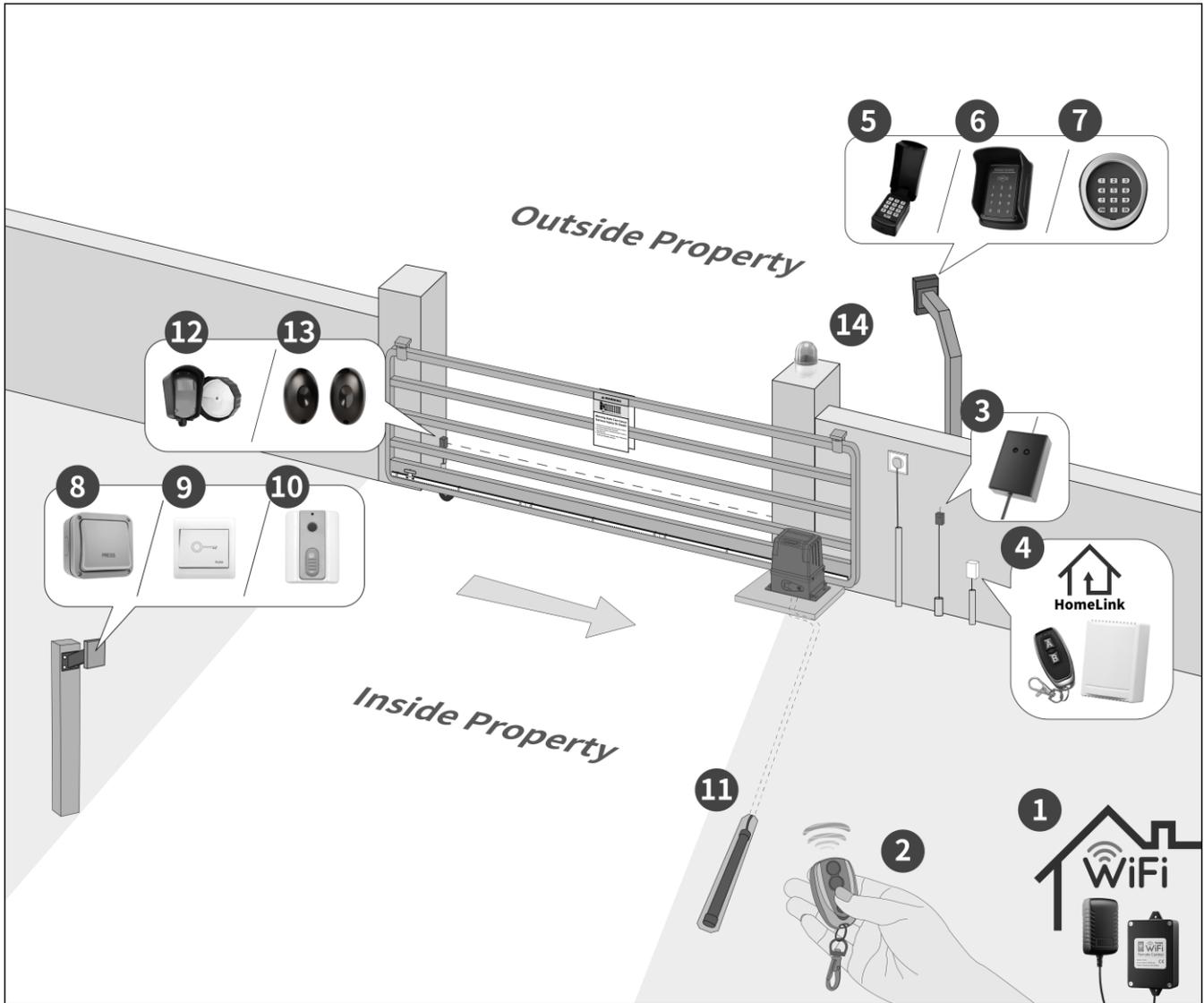
M10 Hex Nut (4)

Supplementary Rack
(If the rack is insufficient,
additional racks can be purchased
separately at www.topens.com.)



SR02 Heavy Duty
Steel Gear Rack

Installation Overview



Various TOPENS Accessories for Your Gate Opener System

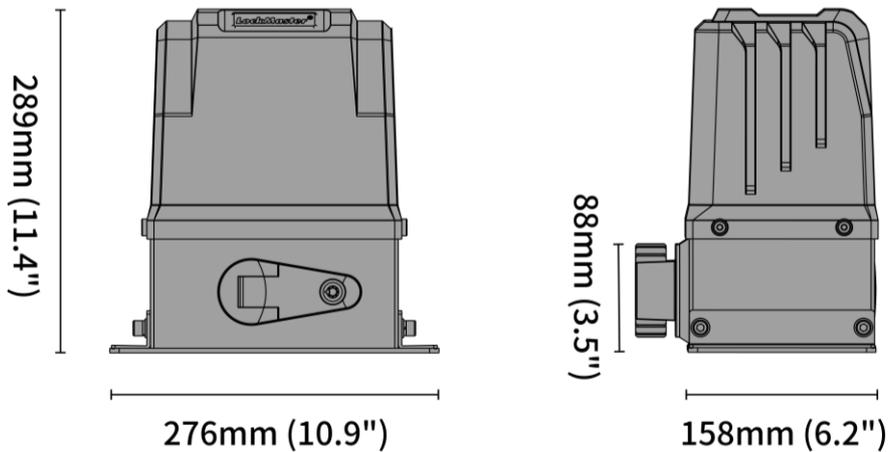
① TC196 WiFi Remote Control	⑧ TC148 Waterproof Wall Push Button
② M12 Remote Control	⑨ TC147 Wall Push Button
③ ERM12 External Receiver	⑩ TC173 Wireless Push Button
④ HLR01 Homelink Remote Control Kit	⑪ TEW3 Vehicle Sensor Exit Wand
⑤ TC188 Universal Keypad	⑫ TRF3 Reflection Photocell Sensor
⑥ TC175P Wired Keypad	⑬ TC102 Infrared Photocell Sensor
⑦ TKP3 Wireless Keypad	⑭ JD110VY Warning Light

* Available on the TOPENS website (www.topens.com) and Amazon.

Specifications

Product Model	RK2500T
Power Input	110-120VAC/60Hz
Motor Voltage	120VAC
Motor Power	1000W (1-1/4 HP)
Gate Moving Speed	20 cm/s (8 in/s)
Max Gate Weight	2600kg (5700lbs)
Max Gate Length	12m (40ft.)
Working Temperature	-20°C ~ +50°C (0°F to 120°F)
Protection Class	IP44 Waterproof
Sound Level	< 50 dB

Overall Dimensions



Before You Begin

Check the Gate

- ◆ Ensure that the gate is plumb, level, and slides smoothly in both directions without binding or dragging on the ground.
- ◆ Confirm that the gate track is straight, horizontal, and firmly affixed, with positive stops installed at each end.
- ◆ Make sure the gate wheels and guide rollers rotate freely and are clean of dirt or grime.
- ◆ Ensure that the fence posts are securely set in concrete.
- ◆ Repair or replace all worn or damaged gate hardware before installation.

Tools Needed

- ◆ Power Drill
- ◆ Tape Measure
- ◆ Open End Wrenches - 14# & 17# or Adjustable Wrenches
- ◆ Wire Strippers
- ◆ Level
- ◆ Phillips Screwdriver
- ◆ Slotted Screwdriver

Items Not Included but May Needed

- ◆ **PVC Conduit:** Required to protect the cable connecting TC102 infrared photocell sensor to the control board.
- ◆ **Connection Cable:** Connection cable may be required for installing wired accessories. Refer to the Connection of Accessories section in this manual to purchase the correct cable.
- ◆ **Weatherproof Cover:** Use a weatherproof cover to protect the electrical outlet if it is located outdoors.
- ◆ **Surge Protector:** A surge protector with a rated current of 15A is recommended to use with the power cord.

Install Photocell Sensor

- ◆ It is highly recommended to install the included TC102 infrared photocell sensor in the following situations for safety: if you have children or pets at your property, the gate opener auto close function is set to ON, a vehicle exit sensor is installed, or other gate control devices are used.

Installation

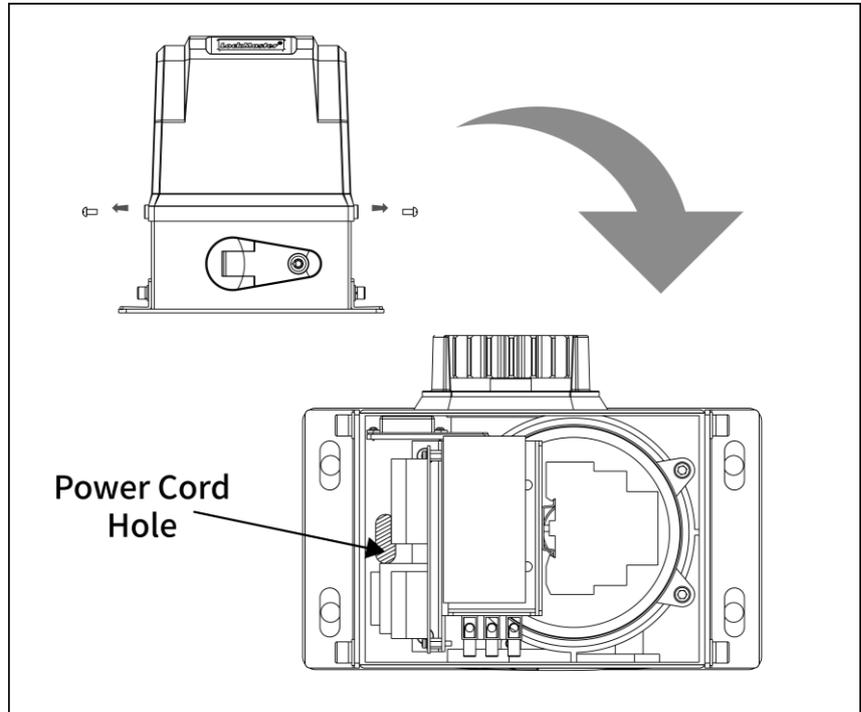
CAUTION

- ◆ Ensure that the opener is installed in a level and parallel position and is securely fastened.
- ◆ Improper installation may result in property damage, severe injury, and / or death.

STEP 1

Identify the Location of the Power Cord Hole

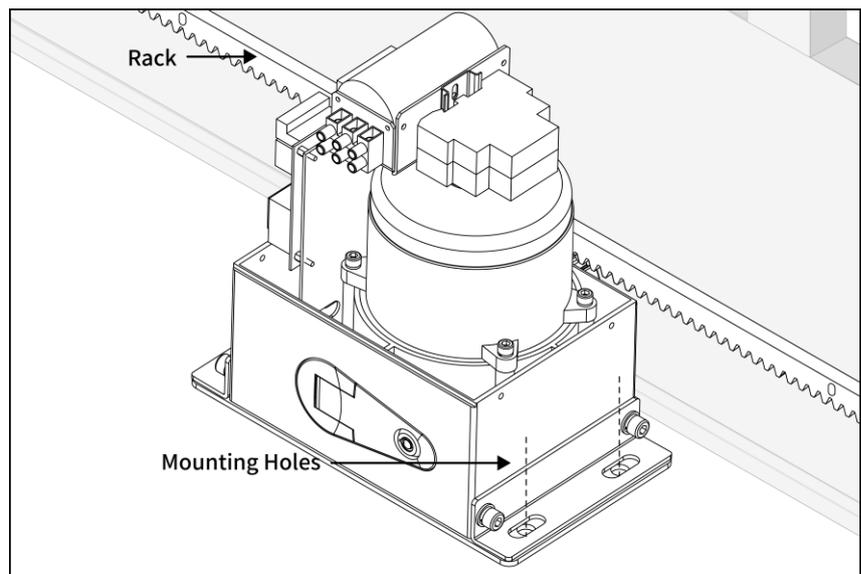
- ◆ Unscrew the four cover screws located on each side of the motor casing to remove the casing.
- ◆ Check the power cord hole.



STEP 2

Determine the Position of the Opener

- ◆ Place the opener near the front roller of the gate.
- ◆ Position the rack against the gate. Adjust the opener's position to ensure that the rack teeth are fully engaged with the gear.

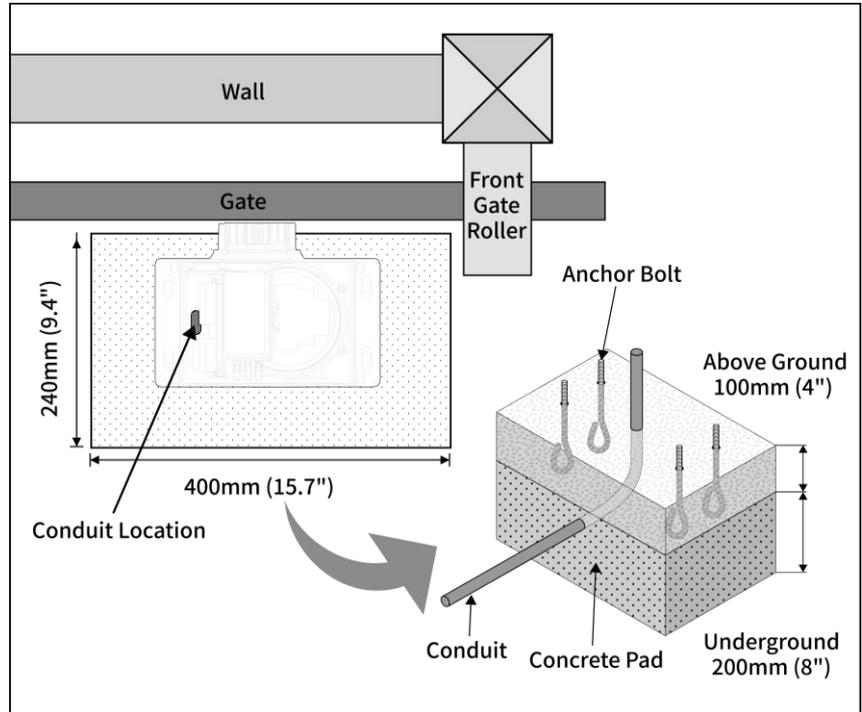


Installation

STEP 3

Lay out the Concrete Pad

- ◆ Dig a hole for the concrete pad at the designated location for the opener. The dimensions should be approximately 400 x 240 x 300mm (15.7" x 9.4" x 12").
- ◆ Install the electrical conduit (right under the power cord hole of the opener).
- ◆ Pour the concrete pad.
- ◆ Before the concrete sets, insert the four anchor bolts, making sure they align perfectly with the mounting holes on the opener base.
- ◆ Ensure that the pad surface is level and parallel to the driveway.
- ◆ Increase the pad height if necessary to protect the system from flooding, heavy snow, etc.

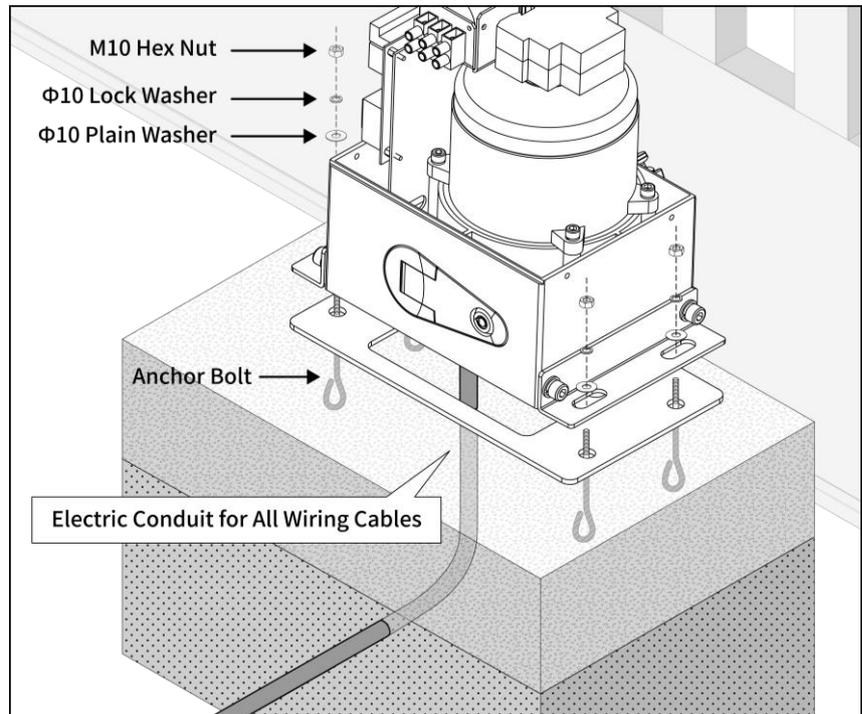


Installation

STEP 4

Install the Opener

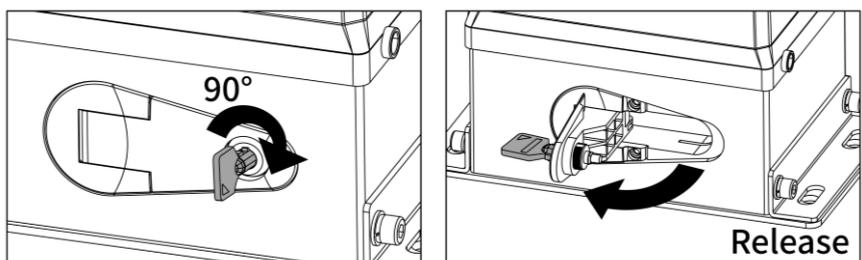
- ◆ Attach the base plate to the concrete pad and then put the opener on the base plate, ensuring that it is perfectly parallel to the gate. Secure it to the anchor bolts with M10 Hex Nuts, $\Phi 10$ Lock Washers, and $\Phi 10$ Plain Washers.
- ◆ DO NOT over tighten the nuts, as further adjustments may be needed later.



STEP 5

Disengage the Clutch

- ◆ Insert the manual release key and turn it 90° clockwise.
- ◆ Pull the release handle 90° clockwise to disengage the clutch between the gear shaft and the motor.
- ◆ The gate opener is now in manual mode, allowing you to open the gate by hand freely.

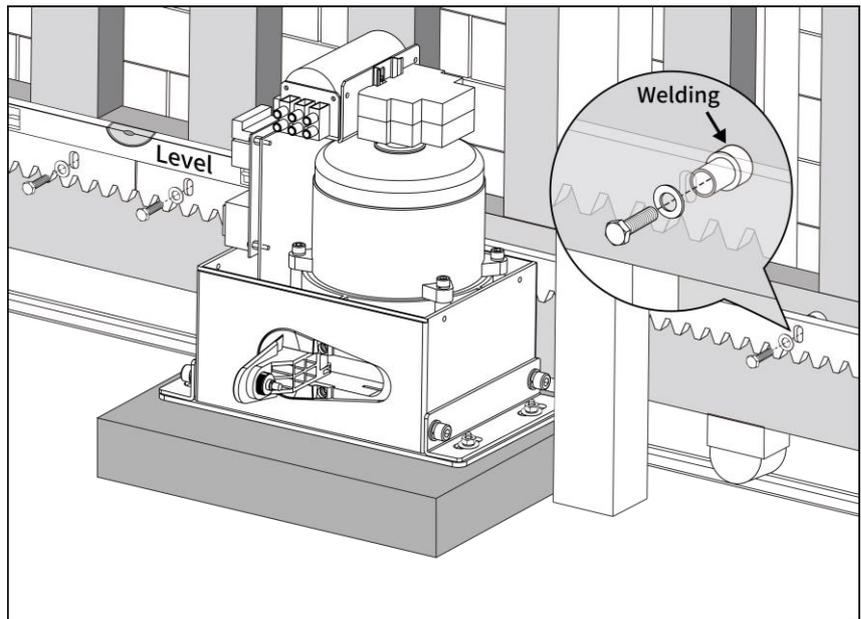


Installation

STEP 6

Fit the Rack

- ◆ Place the rack on the gear, ensuring that it is level and fully engaged with the gear teeth across their entire thickness.
- ◆ Maintain a 1mm (0.04") gap between the rack and the gear to prevent the weight of the gate from affecting the opener.
- ◆ Weld the rack nut to the gate, then fasten the steel gear rack with the included hex bolts and plain washers.
- ◆ Repeat the same steps used for the first rack section to install the remaining sections until the desired length is reached.
- ◆ Manually open and close the gate to ensure that the gate moves smoothly with the gear rack installed.
- ◆ Cut away any excess length of the rack. (*Note: the rack must be longer than the actual travel distance of the gate.*)



NOTES:

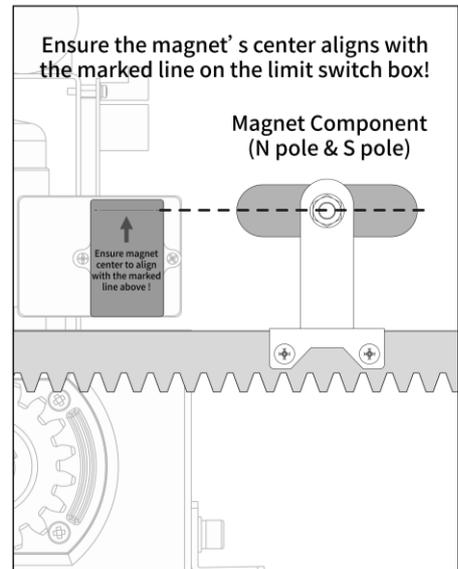
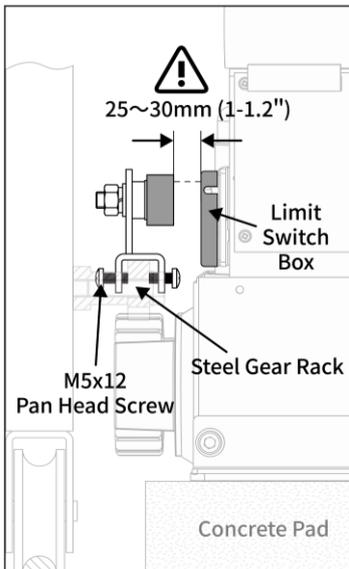
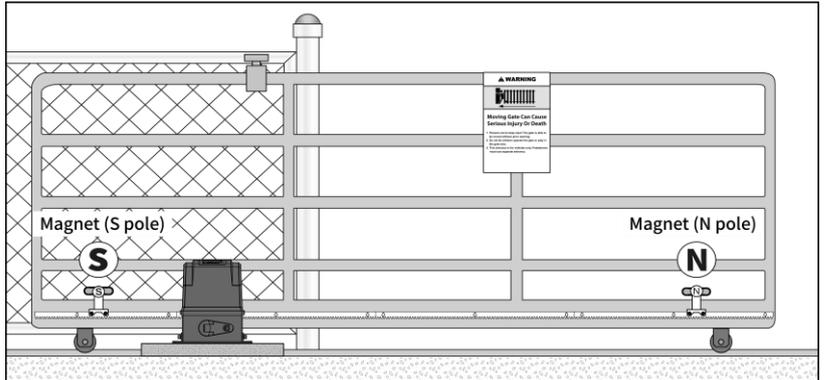
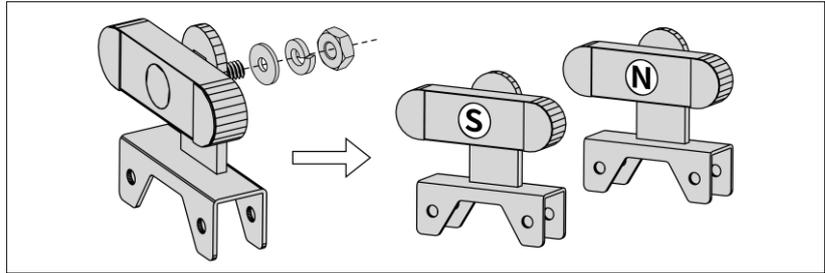
- ◆ ONLY steel gear rack is compatible.
- ◆ Extra TOPENS SR02 Heavy Duty Steel Gear Rack is available on the TOPENS website (www.topens.com) and Amazon.

Installation

STEP 7

Install the Magnets

- ◆ Attach the S and N magnets to the magnet brackets.
- ◆ From the inside view of the property, install the S magnet bracket on the left side and the N magnet bracket on the right side.
- ◆ Manually close the gate completely and install the appropriate magnet bracket so that the opener stops at the desired closed position when the magnet senses the limit switch. Similarly, fully open the gate and install the appropriate magnet bracket so that the opener stops at the desired open position when the magnet senses the limit switch. Leave some space at both ends of the gate for buffering.
- ◆ Secure the magnet brackets to the rack with M5x12 Pan Head Screws, ensuring that the S and N magnets are 25-30mm (1-1.2") away from the limit switch box. Fine-tune the opener's position if necessary, and then securely tighten all the nuts.
- ◆ Adjust the S and N magnets to ensure that their centers are aligned with the marked line on the limit switch box.



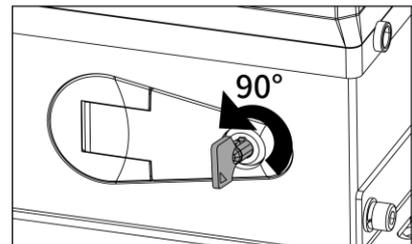
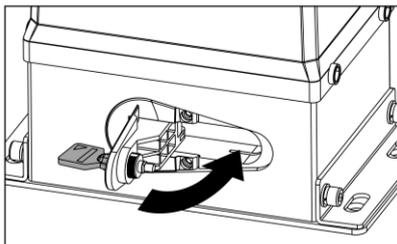
NOTES:

- ◆ Precise installation of the magnets ensures accurate control of the gate's opening and closing positions. You can adjust the open / close limit position according to your needs.
- ◆ Improper installation of the magnets may cause the gate to crash into the end barrier, posing a significant safety risk! It is highly recommended to watch our step-by-step installation video on YouTube for guidance.

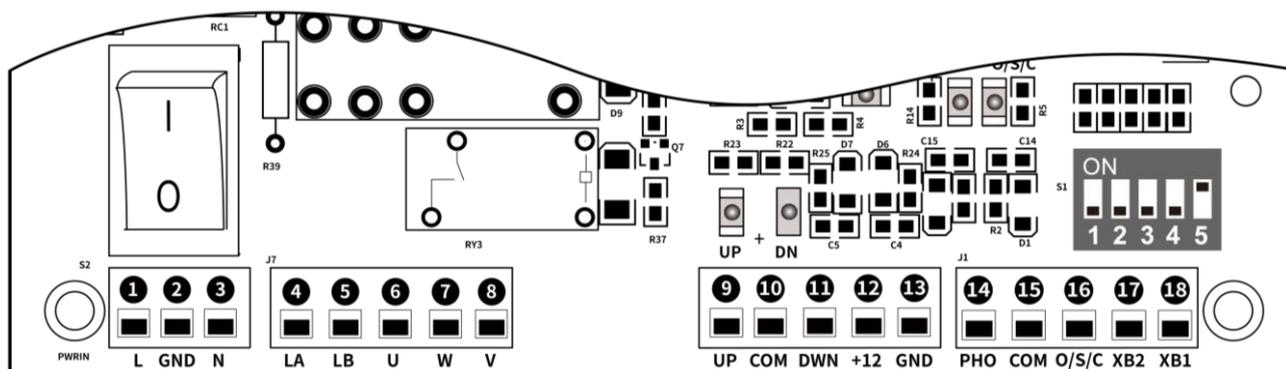
STEP 8

Engage the Clutch

- ◆ Push the release handle 90° counterclockwise.
- ◆ Turn the manual release key 90° counterclockwise and then remove it.



Terminal Function of the Control Board



Terminal	Function
① “L” ② “GND” ③ “N”	Input terminals for AC power, connected to the live, earth and neutral wires of the motor respectively, and the terminals are pre-connected at the factory.
④ “LA” ⑤ “LB”	Output terminals for a warning light, directly connected to the warning light, providing the same voltage as the mains supply during gate operation, causing the warning light to flash. Ensure that the warning light has a rated voltage matching the motor voltage and a rated current of less than 1A.
⑥ “U” ⑦ “W” ⑧ “V”	Input terminals for the built-in contactors and the terminals are pre-connected at the factory.
⑨ “UP” ⑩ “COM” ⑪ “DWN”	Input terminals for a normally closed limit switch, connected to the red, black and yellow wires of the limit switch, respectively.
⑫ “+12” ⑬ “GND”	Auxiliary output terminals, providing 12VDC power to accessories (rated output less than 100mA).
⑭ “PHO” ⑮ “COM”	Receive signal input from a photocell sensor, operating on a normally closed (NC) input basis, connected to “NC” and “COM” terminals of the sensor respectively. Note: The terminals have been shorted with a wire jumper at the factory.
⑮ “COM” ⑯ “O/S/C”	Control gate operation through a normally open dry contact signal input, commonly connected to push button, wired keypad, and external receiver for cyclic gate operation (open/stop/close/stop).
⑰ “XB2” ⑱ “XB1”	Accept the signal input of the gate opening, can only be connected to the normally open output of the TOPENS TEW3 vehicle sensor exit wand. The signal input will only be accepted when the adapter board of the TOPENS TEW3 vehicle sensor exit wand is properly connected to the control board.

NOTE: For terminal wiring, remove the terminal from the control board and unscrew the terminal screws using a screwdriver. Insert the wire into the terminal, tighten the screws to secure the wire, and then reattach the terminal to the control board.

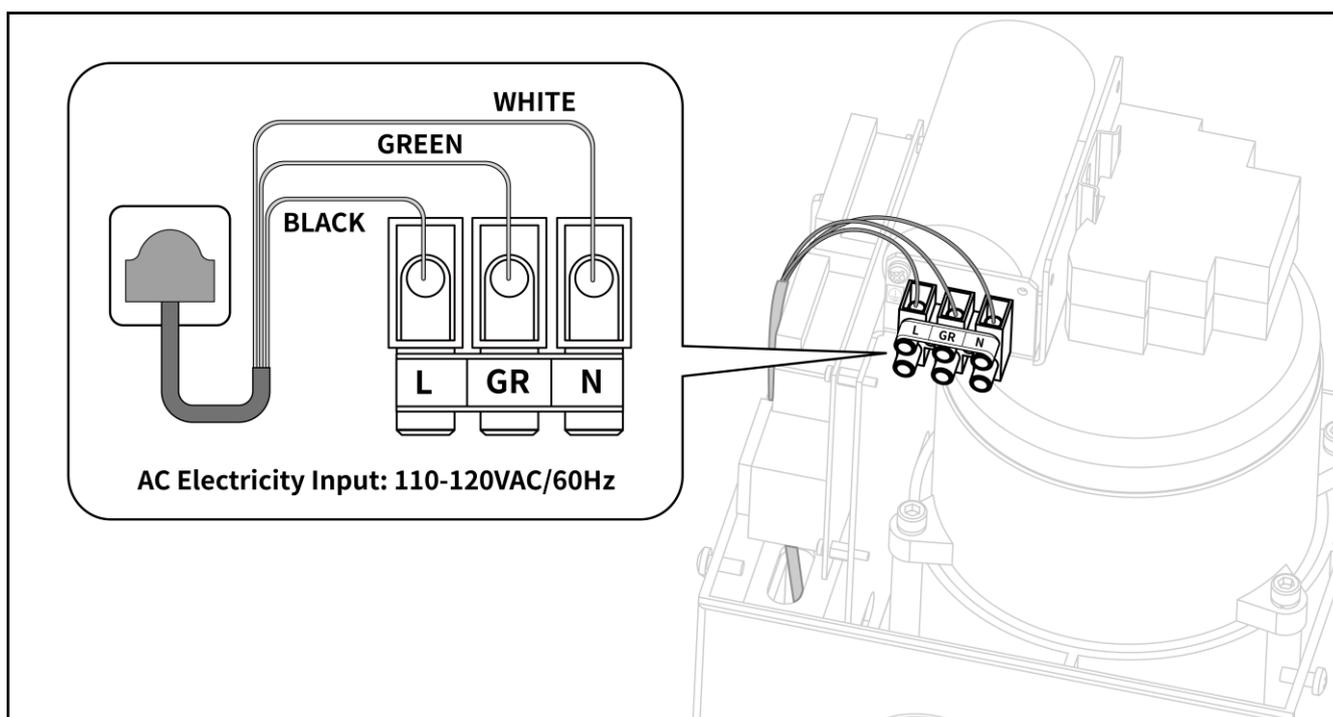
Connection of Power Supply

WARNING

- ◆ A professional electrician is required for wire connection to avoid the risk of injury, electric shock, or death. NEVER connect the gate opener to an electrical outlet before all the installations have been done.
- ◆ It is recommended to use a surge protector with a rated current of 15A with the power cord. Protect the electrical outlet with a weatherproof cover if it is located outdoors.

The gate opener is powered by AC electricity ONLY.

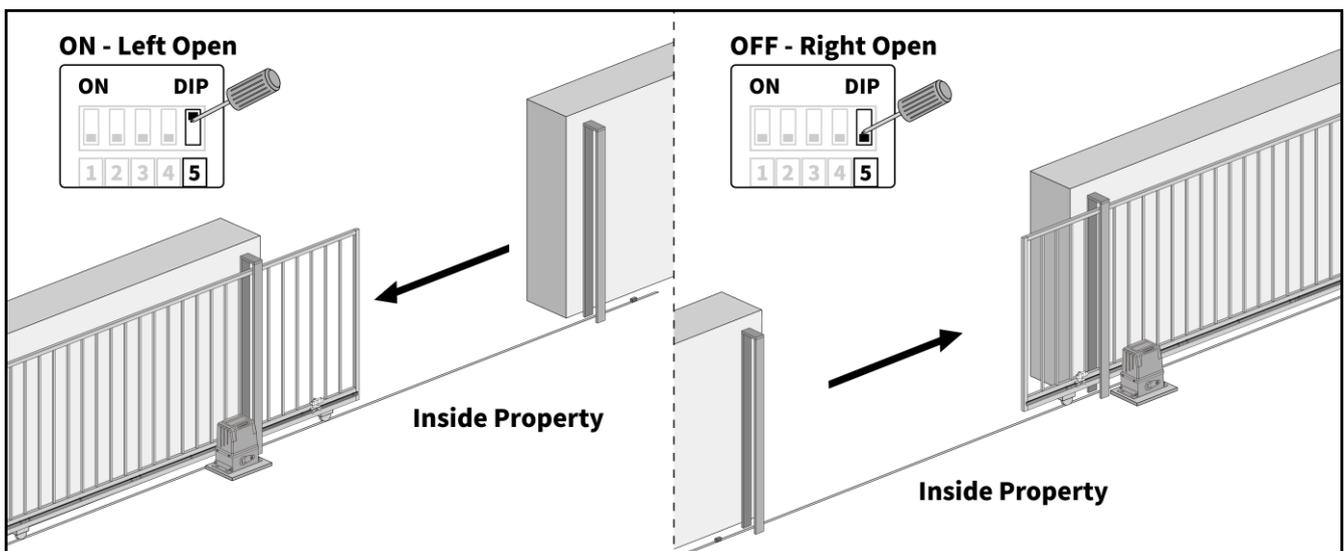
- ◆ The specification of the power cord is 3C×2mm² (14AWG).
- ◆ Connect the live wire (black) and neutral wire (white) of the power cord to control board terminal “L” and terminal “N” , respectively. And connect the earth wire (green) to terminal “GR” .
- ◆ Plug the power cord into an electrical outlet.



Setting of Left / Right Open

WARNING

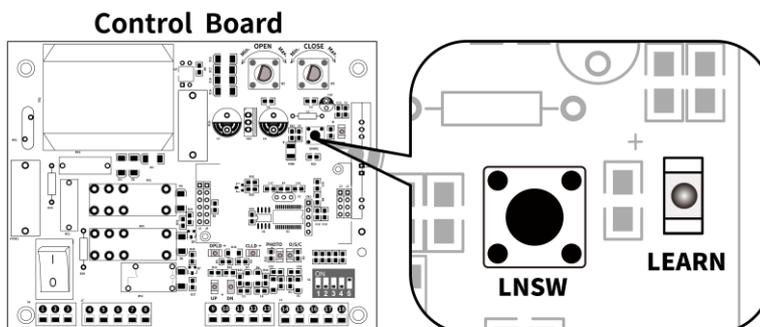
- ◆ Before operating your gate opener, ensure that the Left / Right Open setting on the control board matches the opening direction of the gate.
- ◆ If the opener is installed on the left side of the driveway and the gate opens to left, set the opener to **Left Open**. If the opener is installed on the right side of the driveway and the gate opens to right, set the opener to **Right Open**.
- ◆ Please refer to the DIP Switch Settings section for detailed instructions.



Program the Remote Control

NOTES

- ◆ *Keep the gate movement area free of obstructions, and ensure children, pets and livestock stay away from the gate opener system while the gate is in motion.*
- ◆ *If you lose any remote control, please erase and reprogram all remaining remote controls for safety.*



Function of the Remote Control Button

- ◆ Each remote has four buttons, from top to bottom are separately A, B, C and D.
- ◆ For the sliding gate opener, button A is used to be programmed with the gate opener for standard operation. Once button A is programmed, button B automatically activates midway mode to partially open the gate for quick passage. If the midway mode function is disabled, button B functions the same as button A. Buttons C and D can be programmed separately to operate additional sliding gate openers by adding extra ERM12 External Receivers (available on the TOPENS website www.topens.com) to each control board, allowing for standard operation without midway mode.
- ◆ Each press of the programmed button A cycles the gate through open, stop, close, stop, and open. With the ERM12 external receiver, the programmed buttons C and D can also control the gate with the same open, stop, close, stop, and open cycle.

How to Program the Remote Control

The remote control MUST be programmed to the gate opener before use. The remote controls that come with the gate opener are preprogrammed.

If you purchase additional remote controls, or if the programmed remotes are not working, repeat the programming steps below for each remote control.

Enter Programming Mode

- ◆ Press and release the LNSW button on the control board. The LEARN LED will turn on, indicating that the gate opener is now in programming mode.

Program the Remote Control

- ◆ Press the remote control button you want to program once, then press it again after the LED on the remote turns off.
- ◆ The LEARN LED will flash for 3 seconds and then turn off, indicating successful programming.

Additional Remote Controls

- ◆ The gate opener can pair Max. 8 M12 remote controls on its own, and up to 250 with the ERM12 External Receiver (sold separately on the TOPENS website www.topens.com).

How to Erase All Programmed Remote Controls

- ◆ Press and hold the LNSW button until the LEARN LED turns from ON to OFF. Now all programmed remote controls have been erased.

Adjust the Open / Close Limit Position

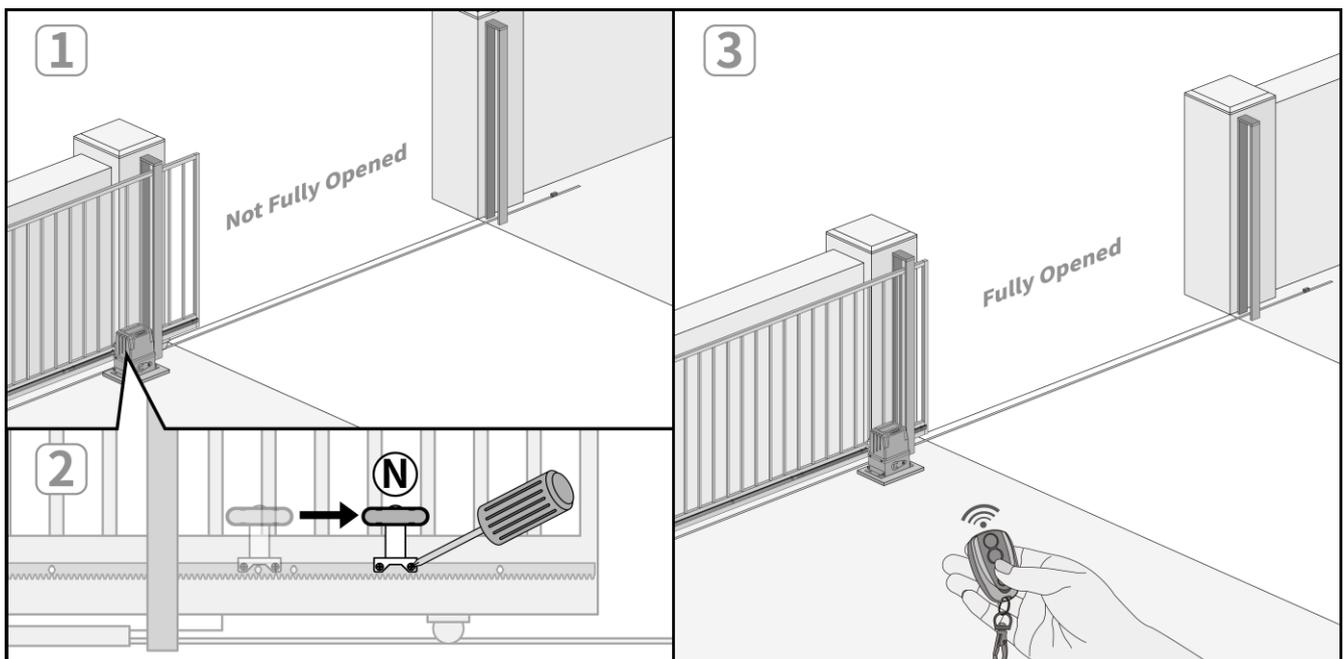
WARNING

- ◆ Before making any adjustments, disengage the clutch of the gate opener to prevent the gate from moving unexpectedly.
- ◆ Ensure that the **S** magnet bracket is always positioned on the left side and the **N** magnet bracket on the right side when viewed from inside the property. Leave some space at both ends of the gate for proper buffering.

For Left Open Gate

Adjusting the Open Limit Position

- ◆ Use the remote control to open the gate. If the gate stops halfway and fails to get to the desired open position, disengage the clutch. Use a screwdriver to loosen the screws on the **N (right)** magnet bracket. Gently shift the magnet bracket slightly to the right, then tighten the screws firmly. Engage the clutch and test the gate.
- ◆ If the gate opens over the desired open position, adjust the **N** magnet bracket slightly to the left. Tighten the screws securely.
- ◆ Repeat the above steps until the gate automatically stops at the desired open position.



Adjusting the Close Limit Position

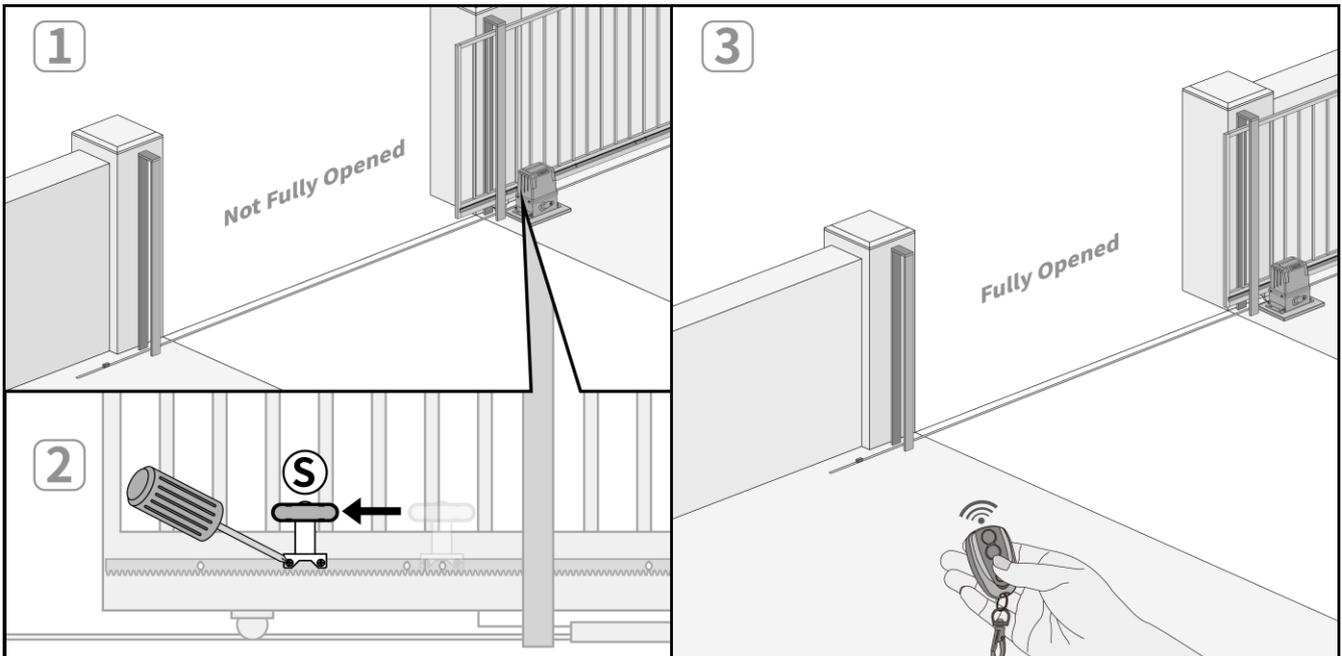
- ◆ Use the remote control to close the gate. If the gate stops halfway and fails to get to the desired closed position, disengage the clutch. Use a screwdriver to loosen the screws on the **S (left)** magnet bracket. Carefully move the magnet bracket slightly to the left, then tighten the screws firmly. Engage the clutch and test the gate.
- ◆ If the gate closes over the desired closed position, adjust the **S** magnet bracket slightly to the right. Tighten the screws securely.
- ◆ Repeat the above steps until the gate automatically stops at the desired closed position.

Adjust the Open / Close Limit Position

For Right Open Gate

Adjusting the Open Limit Position

- ◆ Use the remote control to open the gate. If the gate stops halfway and fails to get to the desired open position, disengage the clutch. Use a screwdriver to loosen the screws on the **S (left)** magnet bracket. Gently shift the magnet bracket slightly to the left, then tighten the screws firmly. Engage the clutch and test the gate.
- ◆ If the gate opens over the desired open position, adjust the **S** magnet bracket slightly to the right. Tighten the screws securely.
- ◆ Repeat the above steps until the gate automatically stops at the desired open position.



Adjusting the Close Limit Position

- ◆ Use the remote control to close the gate. If the gate stops halfway and fails to get to the desired closed position, disengage the clutch. Use a screwdriver to loosen the screws on the **N (right)** magnet bracket. Carefully move the magnet bracket slightly to the right, then tighten the screws firmly. Engage the clutch and test the gate.
- ◆ If the gate closes over the desired closed position, adjust the **N** magnet bracket slightly to the left. Tighten the screws securely.
- ◆ Repeat the above steps until the gate automatically stops at the desired closed position.

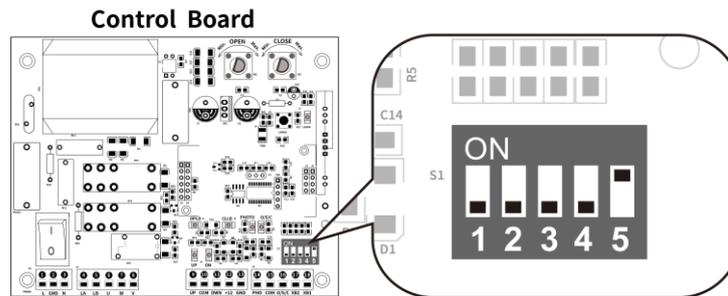
Setting of the Control Board

WARNING

- ◆ Ensure that the gate opener is powered off when making any adjustments.
- ◆ Keep away from the gate while setting up the gate opener system to avoid unexpected gate movement.
- ◆ Carefully adjust the DIP switches to prevent the risk of damaging the gate opener and causing injury or death.
- ◆ Always seek assistance from a professional technician or electrician if you have any questions.

DIP Switch Settings

There are five DIP Switches located on the main control board (as shown) that must be positioned correctly for your particular installation.



DIP Switch #1 - #2: Set the Running Time of the Motor in Midway Mode

The midway mode allows the gate to partially open for quick passage.

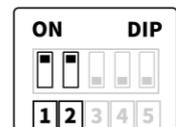
DIP Switch #	ON Position	OFF Position
1	2 Seconds	0 Second (Factory Default)
2	4 Seconds	0 Second (Factory Default)

IMPORTANT NOTES:

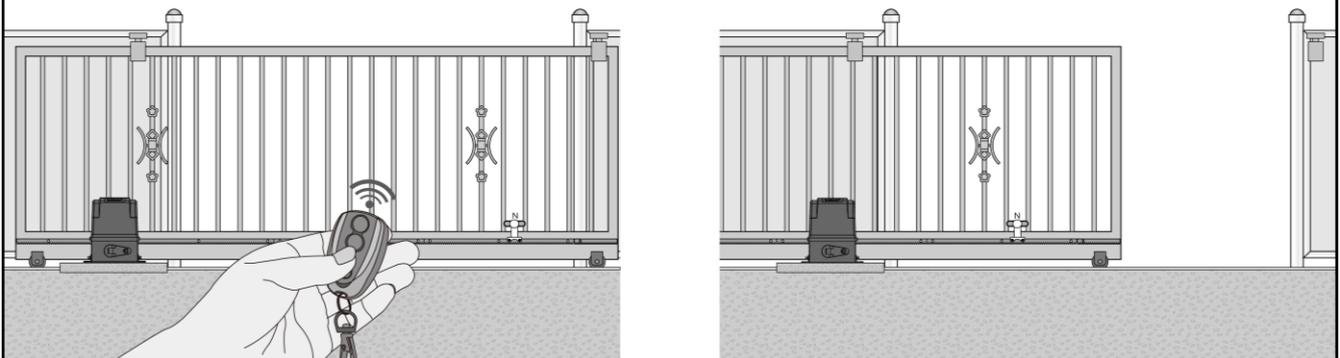
- ◆ The midway mode function is disabled when both DIP switches are set to OFF by default.
- ◆ The running time of the motor in midway mode is DIP Switch #1 + DIP Switch #2.
- ◆ Press button B on the remote control to activate the midway mode when the gate is in fully closed position.

Midway Mode:

1. Gate is in the fully closed position.
2. DIP Switch #1 and DIP Switch #2 are set to ON.
3. Press button B on the remote control to open the gate.



Gate will open for 6 seconds and then stop automatically.



Setting of the Control Board

DIP Switch #3- #4: Set the Auto Close Time of the Gate Opener

The auto close function allows the gate to automatically close after a set period.

DIP Switch #	ON Position	OFF Position
3	30 Seconds	0 Second (Factory Default)
4	60 Seconds	0 Second (Factory Default)

IMPORTANT NOTES:

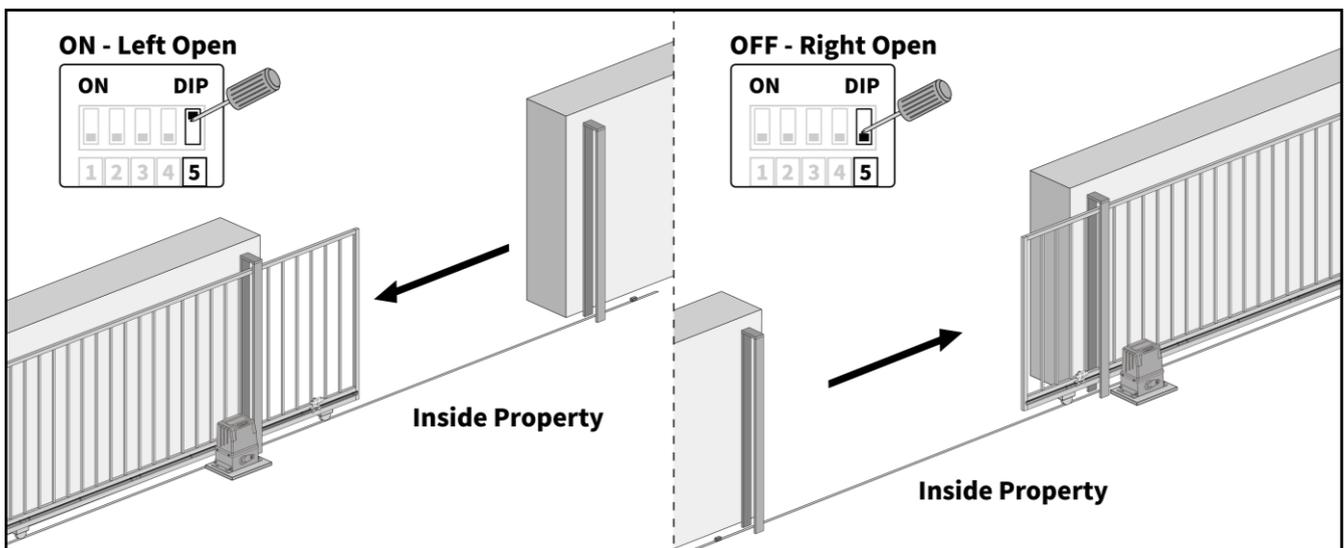
- ◆ The auto close function is disabled when both DIP switches are set to OFF by default.
- ◆ The auto close time of the gate opener is DIP Switch #3 + DIP Switch #4.
- ◆ The auto close function should be enabled if a vehicle sensor exit wand is installed.
- ◆ When the auto close function is enabled, the photocell sensor is highly recommended to be installed with the gate opener for safety.

DIP Switch #5: Set Left / Right Open

ON – Left open

OFF – Right open

The factory default setting is **ON**.



Connection of Accessories

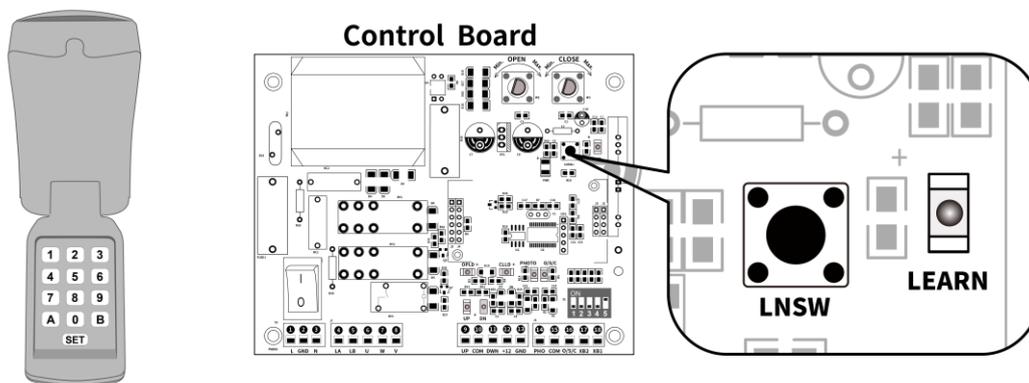
NOTES

- ◆ This section covers only the programming and wire connections with the control board. For additional operations, please refer to the corresponding accessory user manual.
- ◆ It is highly recommended to install the included TC102 infrared photocell sensor in the following situations for safety: if you have children or pets at your property, the gate opener auto close function is set to ON, a vehicle exit sensor is installed, or other gate control devices are used.

TC188 Universal Keypad

Operate the gate using a user-defined password. You can use this keypad wirelessly or wire it to the gate opener according to your needs.

Wireless Mode Programming and Operation



Step 1 Program New Master Code

Factory default master code is 9999, all codes should be 4 digits in length.

SET 4 digits Old Master Code SET 01 SET 4 digits New Master Code SET 4 digits New Master Code SET

Step 2 Add New Permanent Entry Code

SET Master Code SET 02 SET Entry Code SET Entry Code SET

Step 3 Program with the Gate Opener

- ◆ Input the entry code of the keypad.
- ◆ Press and release the LNSW button on the control board. The LEARN LED will turn on, indicating that the gate opener is now in programming mode.
- ◆ Press button A (or B) once, and the keypad LED backlight will flash quickly. Press it again after the backlight changes from a rapid flash to a slow flash.
- ◆ The LEARN LED will flash for 3 seconds and then turn off, indicating successful programming.

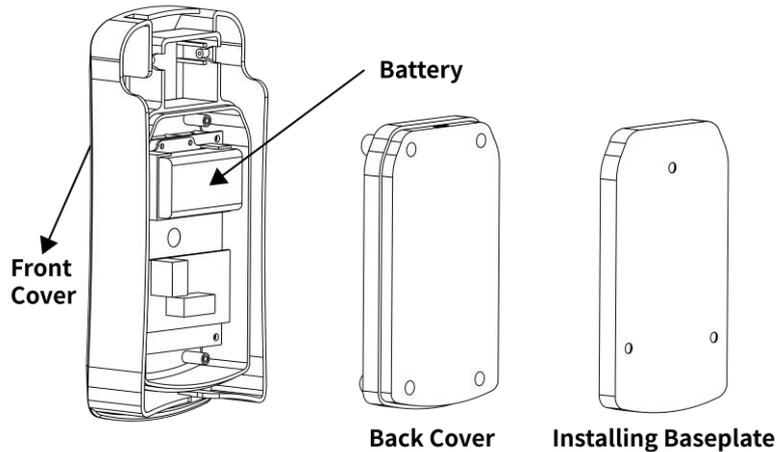
Step 4 Operate the Gate Opener

Input the entry code and then press the programmed button A (or B) to operate the gate. Within 3 seconds of pressing button A (or B), you can press the button again without re-entering the code to operate the gate.

Connection of Accessories

Wired Mode Connection and Operation

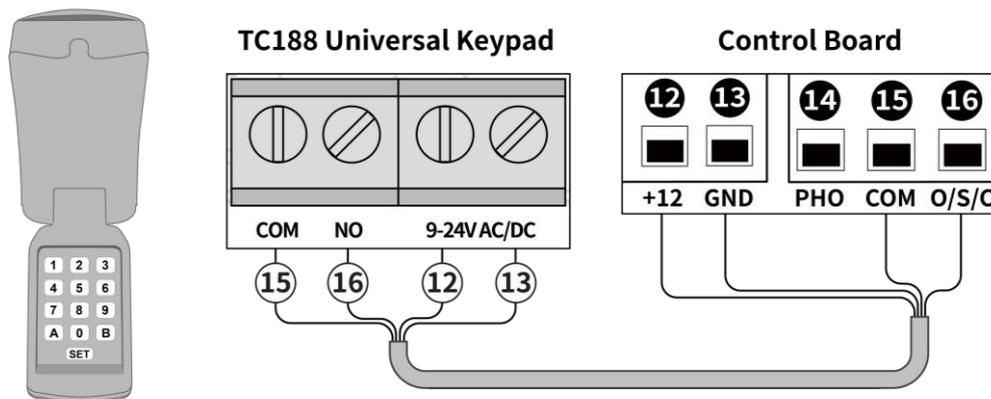
Step 1 Remove the Battery



Step 2 Wire Connection

Connect the “COM” and “NO” terminals to control board terminal ⑮ “COM” and terminal ⑯ “O/S/C”. Then connect the “9-24V AC/DC” terminals to control board terminal ⑫ “+12” and terminal ⑬ “GND”. Polarity does not matter for these connections.

NOTE: A 4C x 0.3 mm² (22AWG) cable is required for the wire connection, but it is NOT included.



Step 3 Program New Master Code

Factory default master code is 9999, all codes should be 4 digits in length.

SET 4 Digits Old Master Code SET 01 SET 4 Digits New Master Code SET 4 Digits New Master Code SET

Step 4 Add New Permanent Entry Code

SET Master Code SET 02 SET Entry Code SET Entry Code SET

Step 5 Operate the Gate Opener

Input the entry code and then press button A (or B) to operate the gate. Within 3 seconds of pressing button A (or B), you can press the button again without re-entering the code to operate the gate.

Connection of Accessories

TKP3 Wireless Keypad

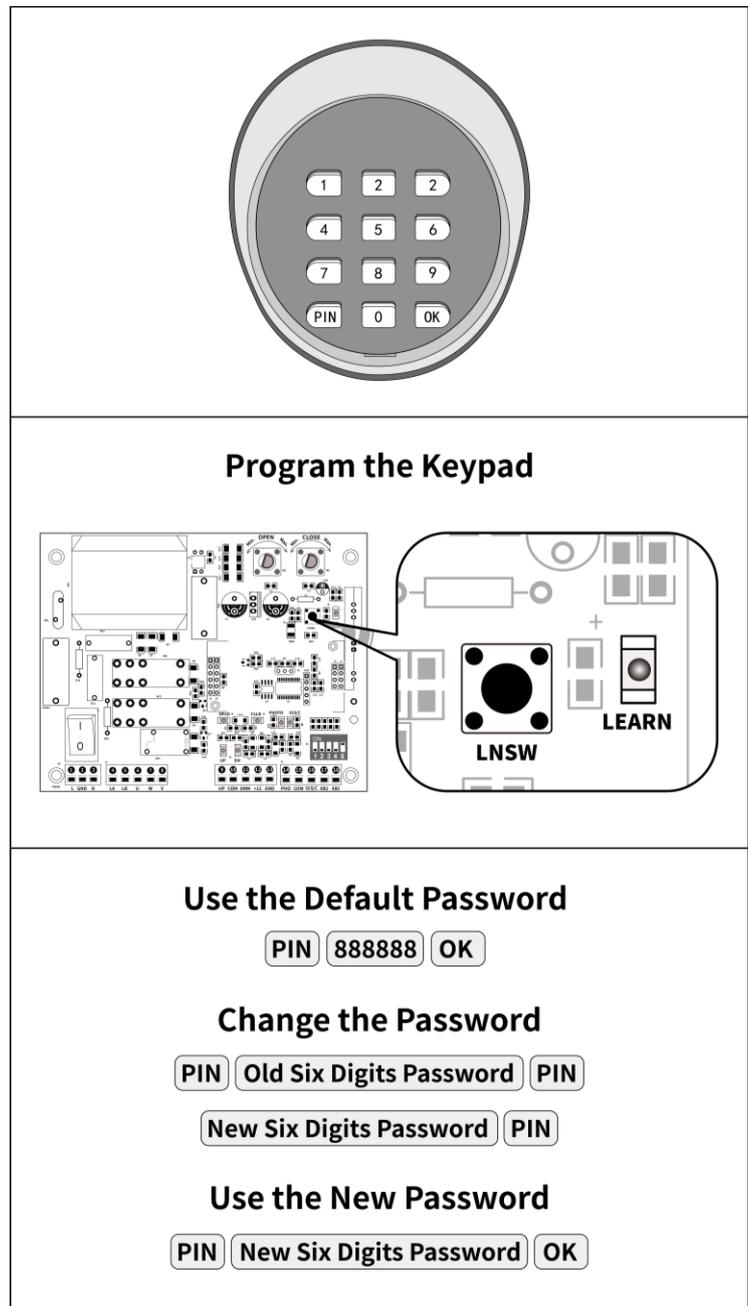
Operate the gate with a user defined password

Programming and Operation

- ◆ Press and release the LNSW button on the control board. The LEARN LED will turn on, indicating that the gate opener is now in programming mode.
- ◆ Press the button “OK” on the keypad and the LEARN LED will flash for 3 seconds and then turn off, indicating successful programming.
- ◆ Use the default password “888888” to operate the gate opener. Press “PIN” “8 8 8 8 8 8” and then press the button “OK” to operate the opener. Just one press of the button “OK”, the moving gate will stop for quick passing through.

Change the Password

- ◆ Press “PIN”, input the old six digits password, and then press the “PIN” again, the LEARN LED will be ON.
- ◆ Input the new six digits password and then press the “PIN” to confirm the new setting, LEARN LED will flash for 3 seconds and then turn off which indicates the password has been changed successfully.
- ◆ Press “PIN” “new six digits password” and then press the button “OK” to operate the gate opener.



NOTES:

- ◆ Each button press during programming must be completed within 1 second to ensure successful programming.
- ◆ If you forget the password, you can reset the keypad to restore the default code "888888" by reprogramming it.

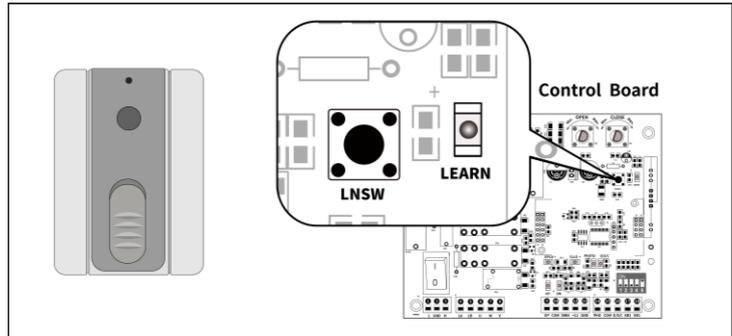
Connection of Accessories

TC173 Wireless Push Button

Open / close the gate by pressing the wireless button

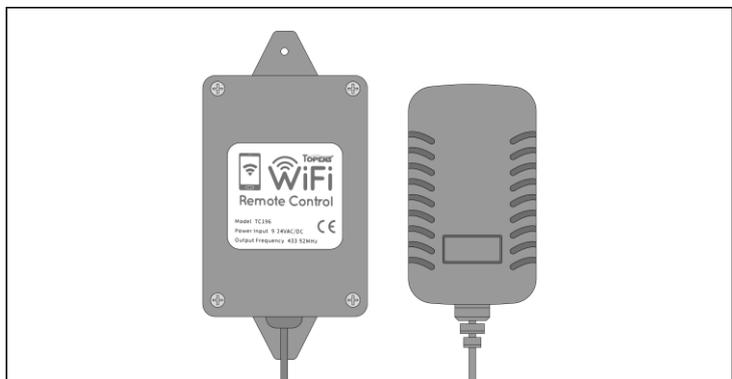
Programming and Operation

- ◆ Press and release the LNSW button on the control board. The LEARN LED will turn on, indicating that the gate opener is now in programming mode.
- ◆ Press the push button once, then press it again after the LED on the push button turns off. The LEARN LED will flash for 3 seconds and then turn off, indicating successful programming.
- ◆ Each press of the button will cycle the gate through open, stop, close, stop, and open.



TC196 Tuya WiFi Remote Control

- ◆ Control the gate opener with your cellphone anytime and anywhere when the remote controller is connected with WiFi.
- ◆ Please see detailed connection steps in TC196 user manual.



Connection of Accessories

TEW3 Vehicle Sensor Exit Wand

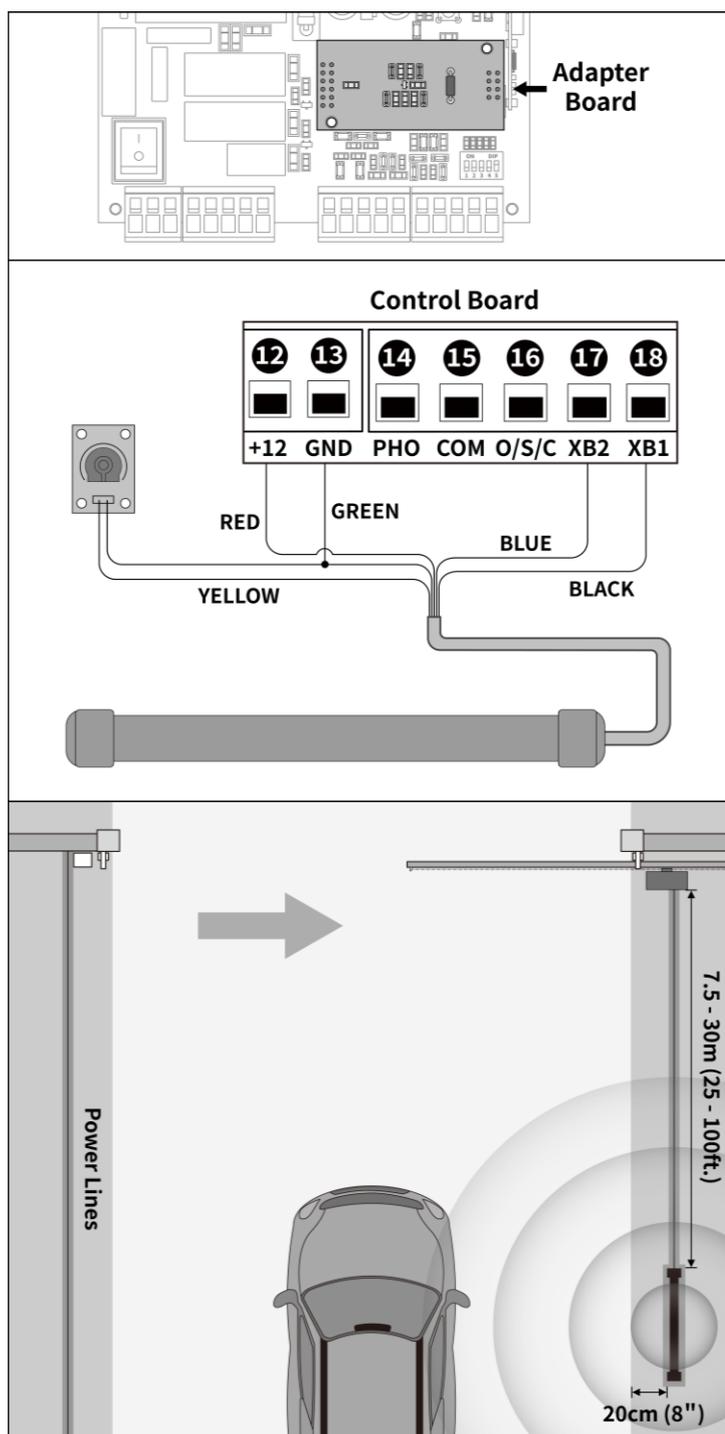
Opens the gate automatically when it senses an approaching car

Wire Connection

- ◆ Connect the RED wire to control board terminal ⑫ “+12” .
- ◆ Connect the GREEN wire to control board terminal ⑬ “GND” .
- ◆ Connect the BLUE wire to control board terminal ⑰ “XB2” .
- ◆ Connect the BLACK wire to control board terminal ⑱ “XB1” .
- ◆ The sensitivity range adjustment board should be wired to the GREEN and YELLOW wires of the wand, regardless of the polarity.
- ◆ The exit wand adapter board must be inserted into the gate opener control board before using.

Key Installation Notes

- ◆ Install the wand 7.5m to 30m (25ft. to 100ft.) away from the gate, and bury it 5cm (2") deep from ground and 20cm (8") from the driveway edge.
- ◆ Install the wand away from any power lines to avoid interrupting the detection signal.
- ◆ It is strongly recommended to enable the auto close function by referring to the Setting of the Control Board section in the installation manual to ensure home security.



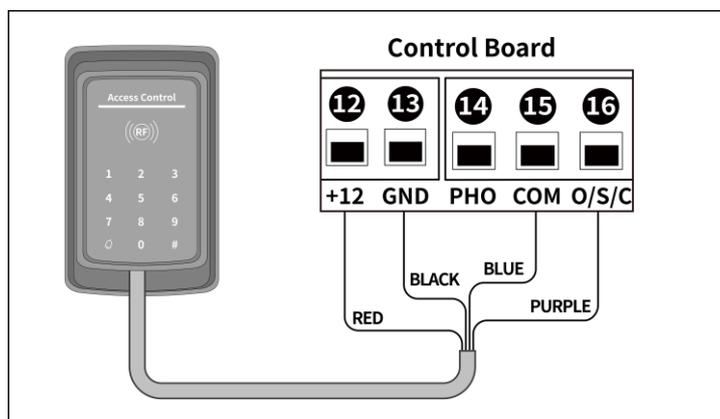
Connection of Accessories

TC175P Wired Keypad

Operate the gate with a user defined password / ID card

Wire Connection

- ◆ Connect the wires on the JP2 terminal of the wired keypad to the control board.
- ◆ Connect the RED wire to control board terminal ⑫ “+12” .
- ◆ Connect the BLACK wire to control board terminal ⑬ “GND” .
- ◆ Connect the BLUE wire to control board terminal ⑮ “COM” .
- ◆ Connect the PURPLE wire to control board terminal ⑯ “O/S/C” .



NOTES:

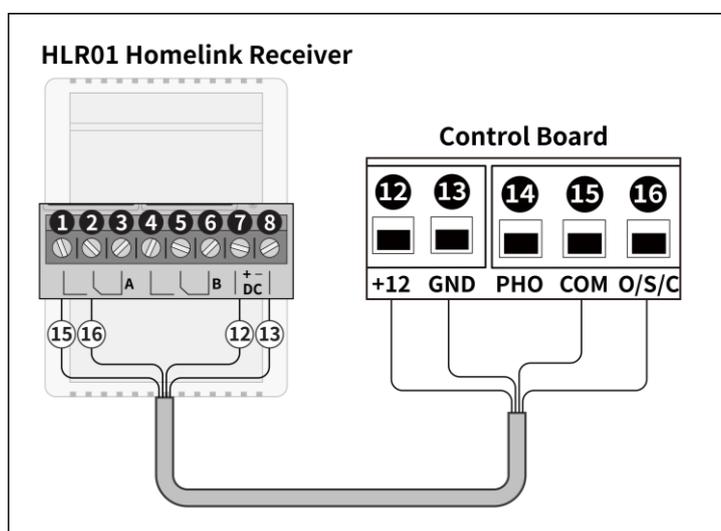
- ◆ A 4C x 0.3 mm² (22AWG) cable is required for the wire connection, but it is NOT included.
- ◆ Please see detailed password setting steps in TC175P user manual.

HLR01 Homelink Remote Control Kit

Links the gate opener with your car's Homelink system, allows for easy control of the gate opener through the Homelink system.

Wire Connection

- ◆ Connect terminal ① to control board terminal ⑮ “COM” .
- ◆ Connect terminal ② to control board terminal ⑯ “O/S/C” .
- ◆ Connect terminal ⑦ “+DC” to control board terminal ⑫ “+12” .
- ◆ Connect terminal ⑧ “DC-” to control board terminal ⑬ “GND” .



NOTES:

- ◆ A 4C x 0.3 mm² (22AWG) cable is required for the wire connection, but it is NOT included.
- ◆ Please see detailed programming steps with Homelink system in HLR01 user manual.

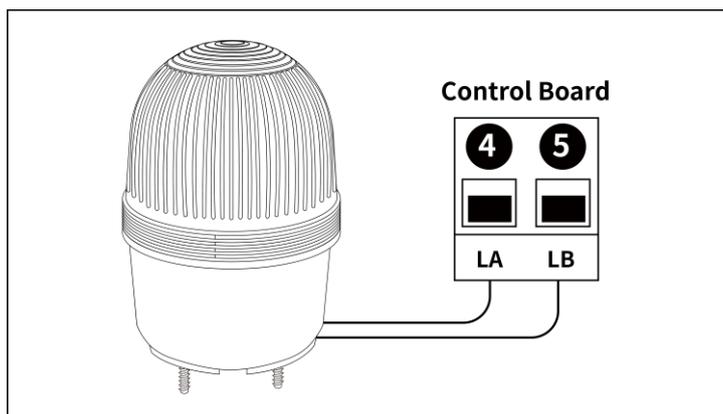
Connection of Accessories

JD110VY Warning Light

Flashing when the gate is moving, improving your gate safety

Wire Connection

- ◆ Connect the warning light to control board terminal ④ “LA” and terminal ⑤ “LB”, regardless of the polarity.



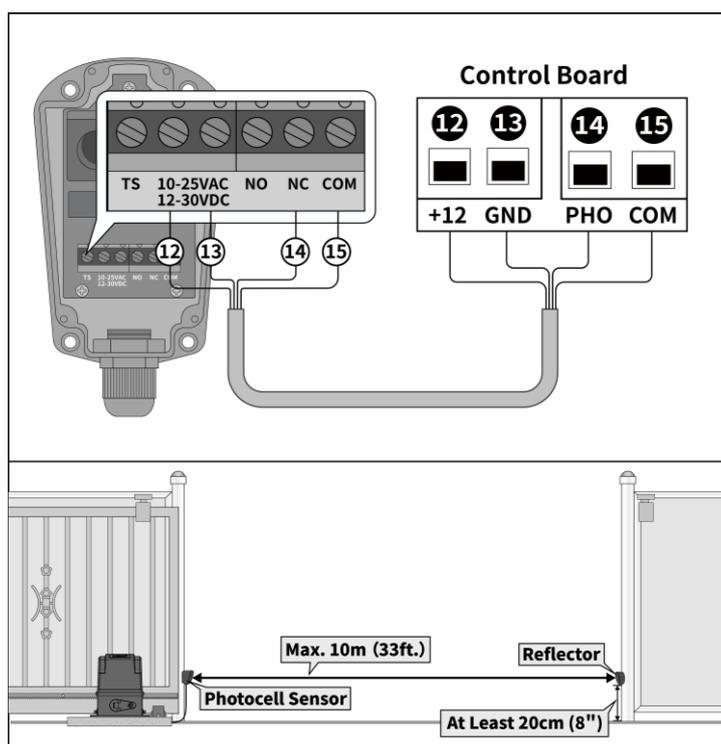
NOTE: A 2C x 0.3 mm² (22AWG) cable is required for the wire connection, but it is NOT included.

TRF3 Reflection Photocell Sensor

Prevents the gate from closing when obstructed, adds security with simple wire connection

Wire Connection

- ◆ Disconnect the jumper wire from terminal ⑭ “PHO” and terminal ⑮ “COM” on the control board to enable the photocell sensor function.
- ◆ Connect the “10-25VAC / 12-30VDC” terminals to control board terminal ⑫ “+12” and terminal ⑬ “GND”, regardless of the polarity.
- ◆ Connect the “NC” terminal to control board terminal ⑭ “PHO”, connect the “COM” terminal to control board terminal ⑮ “COM”.



Key Installation Notes

- ◆ Mount the photocell sensor at least 20cm (8") above the ground.
- ◆ Power on the gate opener. Position the reflector directly opposite the mounted photocell sensor. The working light on the photocell sensor turning green indicates that the reflector is in the correct position.
- ◆ The maximum sensing range of the photocell sensor is 10m (33ft.).

NOTE: A 4C x 0.3 mm² (22AWG) cable is required for the wire connection, but it is NOT included.

Connection of Accessories

TC102 Infrared Photocell Sensor

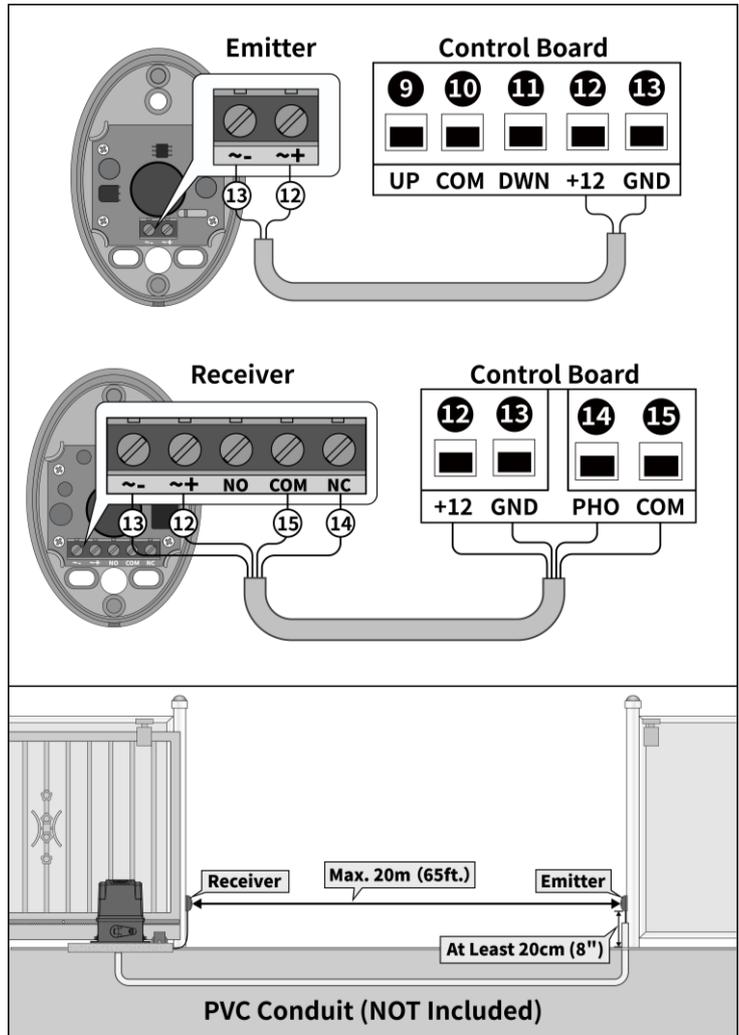
Prevents the gate from closing when obstructed, adds security

Wire Connection

- ◆ Disconnect the jumper wire from terminal ⑭ “PHO” and terminal ⑮ “COM” on the control board to enable the photocell sensor function.
- ◆ For the emitter, connect the “~ +” terminal to control board terminal ⑫ “+12”, connect the “~ -” terminal to control board terminal ⑬ “GND”.
- ◆ For the receiver, connect the “~ +” terminal to control board terminal ⑫ “+12”, connect the “~ -” terminal to control board terminal ⑬ “GND”. Connect the “NO” terminal to control board terminal ⑭ “PHO”, connect the “COM” terminal to control board terminal ⑮ “COM”.

Key Installation Notes

- ◆ Mount the photocell sensor at least 20cm (8") above the ground.
- ◆ Place the receiver on the control box side of the gate opener, directly facing the emitter.
- ◆ Ensure that both the emitter and receiver are aligned with each other. If manual precise alignment is difficult, use a visible laser beam for assistance.
- ◆ The maximum sensing range is 20m (65ft.), and the recommended distance between the emitter and receiver is 3m to 14m (10ft. to 46ft.).
- ◆ Put the cables into PVC conduit and bury the conduit underground to prevent damage.



NOTE: Connect the emitter to the gate opener with a 2C x 0.3 mm² (22AWG) cable. Connect the receiver to the gate opener with a 4C x 0.3 mm² (22AWG) cable. Cables are required but NOT included.

Connection of Accessories

ERM12 External Receiver

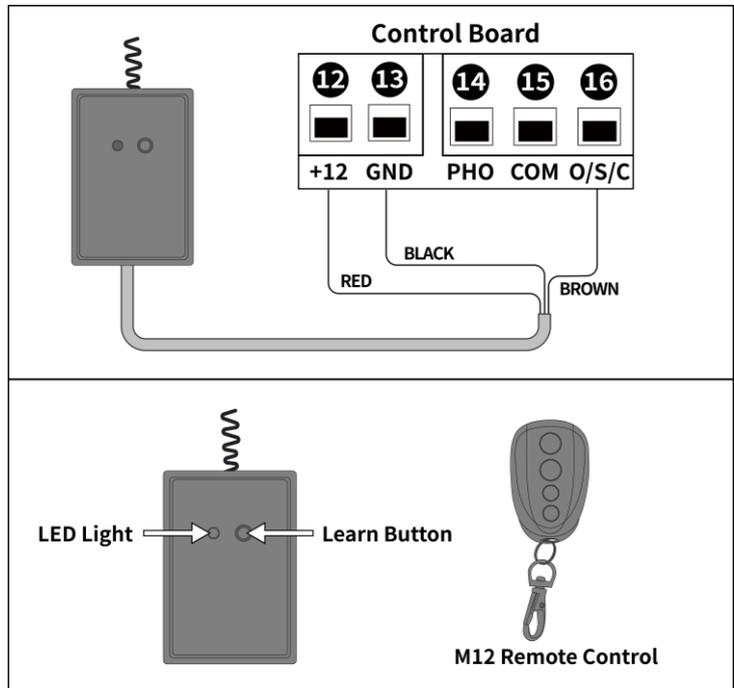
Allows up to 250 remotes to be programmed with the gate opener

Wire Connection

- ◆ Connect the RED wire to control board terminal ⑫ “+12” .
- ◆ Connect the BLACK wire to control board terminal ⑬ “GND” .
- ◆ Connect the BROWN wire to control board terminal ⑯ “O/S/C” .

Program the Remote Control with the Receiver

- ◆ Before programming, ensure the M12 remote control has been erased from the control board to avoid conflicts.
- ◆ Press and release the Learn Button on the receiver, the LED light will turn ON. Press the remote control button you want to program once, then press it again after the LED on the remote turns off.
- ◆ The LED Light on the receiver will flash for 3 seconds and then turn OFF indicating successfully programming.

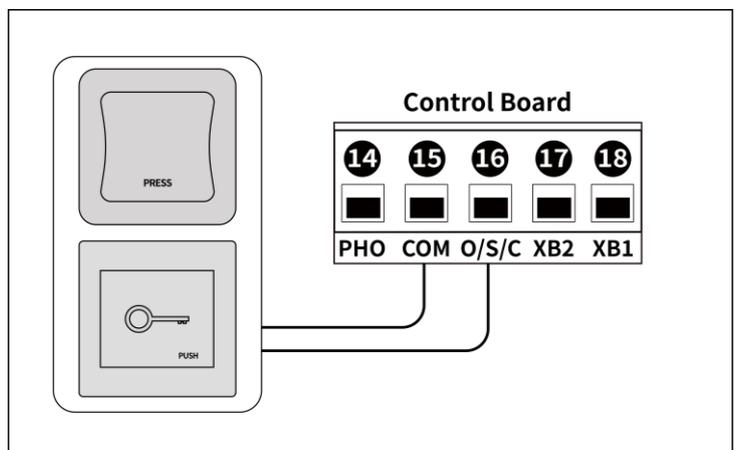


TC148 Waterproof Wall Push Button & TC147 Wall Push Button

Open / close the gate by pressing the wired button

Wire Connection

- ◆ Connect the push button to control board terminal ⑮ “COM” and terminal ⑯ “O/S/C” , regardless of the polarity.
- ◆ Each press of the button will cycle the gate through open, stop, close, stop, and open.



NOTE: A 2C x 0.3 mm² (22AWG) cable is required for the wire connection, but it is NOT included.

Maintenance and Replacement Parts

Maintenance

WARNING

Disconnect the AC power to the gate opener before routine inspections and lubrication.

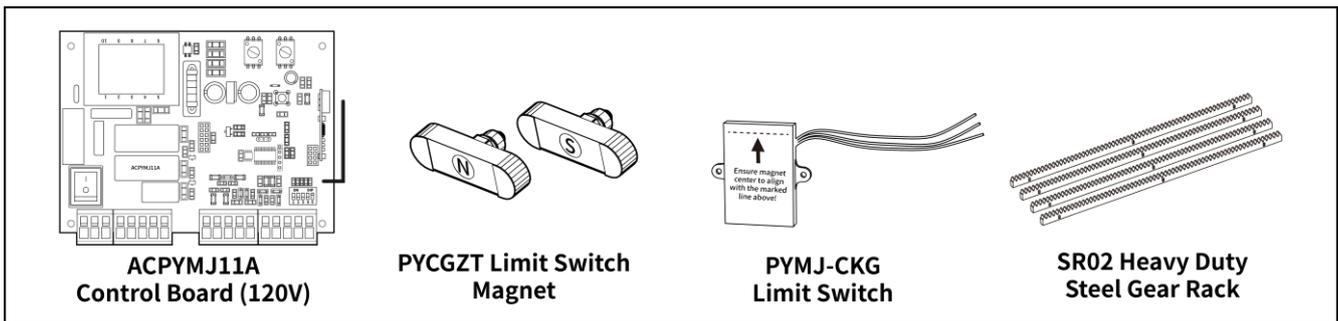
Routine Inspections

- ◆ **Inspect the Gate:** Look for any signs of wear or damage on the gate and guide tracks.
- ◆ **Check the Gate Opener:** Ensure that the opener is securely attached to the concrete pad. Tighten any loose bolts and screws.
- ◆ **Examine Cables and Wires:** Check that all cables and wires are intact and free from corrosion. Ensure that the opener is properly earthed and the wire is securely connected.

Cleaning and Lubrication

Keep the gate opener and the surrounding area clean to prevent the accumulation of dirt, dust, leaves, and debris. Use a clean, dry cloth to wipe the gate opener shafts and gears, and lubricate them as needed.

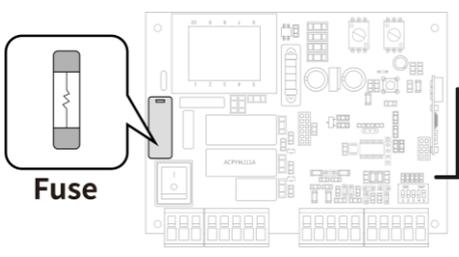
Replacement Parts



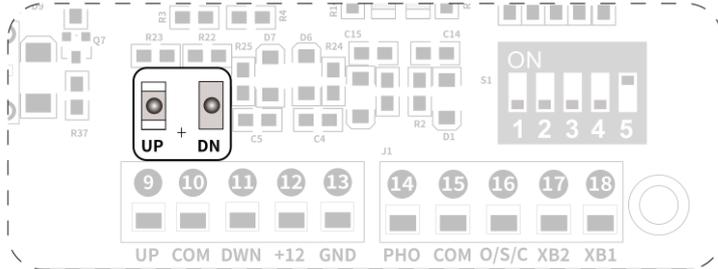
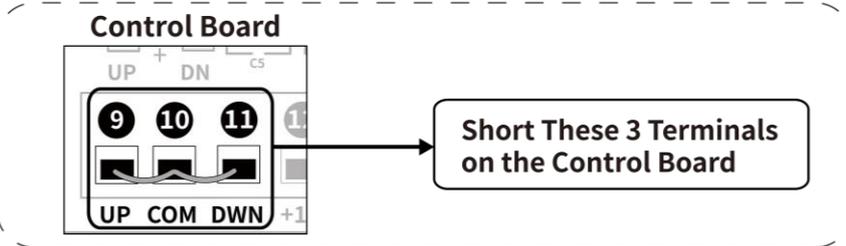
* Available on the TOPENS website (www.topens.com) and Amazon.

Troubleshooting

If your gate opener does not function properly after installation, please follow the steps below before contacting us for assistance. This guide provides common troubleshooting steps to help resolve issues efficiently. For further assistance, please feel free to contact us through our website at www.topens.com.

Symptom	Possible Solution(s)
<p>The opener does not run. Power LED is OFF.</p>	<p>Step 1 Check Control Board Input Voltage: Verify that the input voltage of the control board matches the local AC power supply.</p> <p>Step 2 Check the Power Switch: The power switch is OFF. Please ensure that the power switch is turned ON.</p> <p>Step 3 Examine Control Board Fuse: Inspect the control board fuse and replace it with the backup fuse that comes with the gate opener if it is burnt out. The fuse type is Ø5*20mm 15A 250VAC fast blow glass fuse.</p> <div data-bbox="507 786 1417 1043" style="border: 1px dashed gray; padding: 10px; text-align: center;">  </div> <p>Step 4 Check Control Board: Inspect the control board and replace it if needed.</p>
<p>One of the remote controls does not work.</p>	<p>Step 1 Check Remote Control Battery: Press the remote and check if the indicator light turns on. If it doesn't, check the battery orientation and ensure the positive side is facing upward. If the polarity is correct, replace the batteries with two 3V CR2025 lithium button cells.</p> <p>Step 2 Check Remote Control Programming: Ensure that the remote control is correctly programmed to the control board. If not, refer to the Program the Remote Control section in this manual to reprogram the remote.</p> <p>Step 3 Check Remote Control Range: The maximum effective range of the remote control is 20 meters (65 feet). Try operating it again from a closer distance.</p>
<p>The gate opens randomly.</p>	<p>Step 1 Check DIP Switch Setting: Set DIP Switch #5 to ON for a left-opening gate and OFF for a right-opening gate.</p> <p>Step 2 Isolate the Issue with Wired Accessories: Disconnect all wired accessories from the control board and disable the photocell sensor function by shorting terminal ⑭ “PHO” and terminal ⑮ “COM” on the control board with a jumper wire. Test the gate operation. If the issue is resolved, reconnect the accessories one by one to identify the problem.</p> <p>Step 3 Reprogram Remote Controls: Clear all existing remote codes from the control board and reprogram the remote controls.</p> <p>Step 4 Check Control Board: Inspect the control board and replace it if needed.</p>

Troubleshooting

Symptom	Possible Solution(s)
<p>The gate opens to the set open position and stops, but it does not return.</p>	<p>Step 1 Verify Magnet Position: Check if the magnet has been installed incorrectly. Adjust the magnet to the correct position as instructed in the manual. Then move the gate to the open and closed positions to check whether the limit switch can detect the magnet, and observe whether the UP and DN LED on the control board turn OFF. The UP LED indicates the sensing status of the S magnet, while the DN LED indicates the sensing status of the N magnet.</p>  <p>Step 2 Check Limit Switch: Disconnect the limit switch wires from terminal ⑨ “UP”, terminal ⑩ “COM”, and terminal ⑪ “DWN” on the control board. Use two jumper wires to short these three terminals simultaneously. Press the remote to operate the opener. If the motor runs normally in both directions, replace the limit switch. During the test, monitor the gate's movement and use the remote to stop it if necessary to prevent the gate from running off the track.</p>  <p>Step 3 Check Control Board: Inspect the control board and replace it if needed.</p>
<p>Midway mode function is disabled.</p>	<p>Step 1 Check DIP Switch Setting: Set DIP Switch #5 to ON for a left-opening gate and OFF for a right-opening gate.</p> <p>Step 2 Verify Magnet Position: Check if the limit switch is properly sensed by the closing magnet when the gate is fully closed. Adjust the magnet's position to ensure accurate sensing. The UP LED indicates the sensing status of the S magnet, while the DN LED indicates the sensing status of the N magnet. The LED will turn OFF when it senses the magnet.</p> <p>Step 3 Replace Remote Control: Use a new remote control and test again.</p> <p>Step 4 Check Control Board: Inspect the control board and replace it if needed.</p>

Troubleshooting

Symptom

Possible Solution(s)

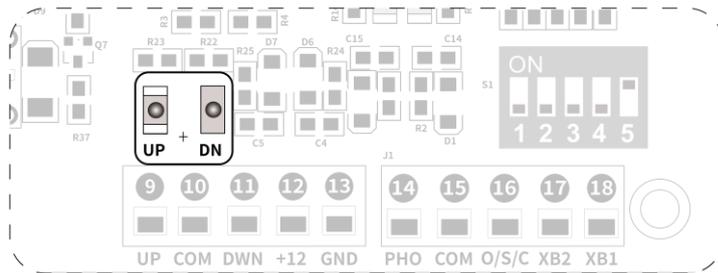
The opener does not run. Power LED is ON.

Step 1 Isolate the Issue with Wired Accessories: Disconnect all wired accessories from the control board and disable the photocell sensor function by shorting terminal ⑭ “PHO” and terminal ⑮ “COM” on the control board with a jumper wire. Test the gate operation. If the issue is resolved, reconnect the accessories one by one to identify the problem.

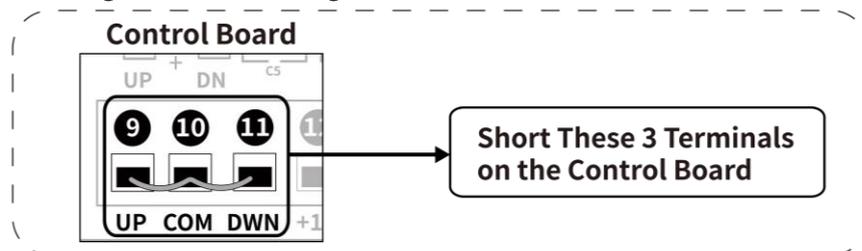
Step 2 Check Remote Control Programming: Ensure that the remote control is correctly programmed to the control board. If not, refer to the Program the Remote Control section in this manual to reprogram the remote.

Step 3 Check Thermal Protector: Inspect the thermal protector to see if the motor has overheated due to prolonged use. Wait 20 minutes for the motor to cool down.

Step 4 Verify Magnet Position: Check if the magnet has been installed incorrectly. Adjust the magnet to the correct position as instructed in the manual. Then move the gate to the open and closed positions to check whether the limit switch can detect the magnet, and observe whether the UP and DN LED on the control board turn OFF. The UP LED indicates the sensing status of the **S** magnet, while the DN LED indicates the sensing status of the **N** magnet.

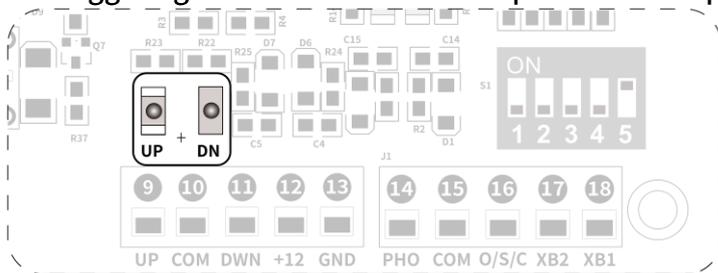


Step 5 Check Limit Switch: Disconnect the limit switch wires from terminal ⑨ “UP” , terminal ⑩ “COM” , and terminal ⑪ “DWN” on the control board. Use two jumper wires to short these three terminals simultaneously. Press the remote to operate the opener. If the motor runs normally in both directions, replace the limit switch. During the test, monitor the gate's movement and use the remote to stop it if necessary to prevent the gate from running off the track.



Step 6 Check Control Board: Inspect the control board and replace it if needed.

Troubleshooting

Symptom	Possible Solution(s)
<p>Gate ignores the limit switch.</p>	<p>Step 1 Adjust the Magnet Position: Move the magnets toward the middle position so that the gate opener detects them earlier. Then press the remote to see if the gate stops at the desired position. If it doesn't, proceed to Step 2.</p> <p>Step 2 Check the Limit Switch Indication LED: Release the clutch and press the remote to run the motor. Then move the gate to the open and closed positions to check whether the limit switch can detect the magnet, and observe whether the UP and DN LED on the control board turn OFF. The UP LED indicates the sensing status of the S magnet, while the DN LED indicates the sensing status of the N magnet. If the LED remains ON, the magnet is not triggering the limit switch. Please proceed to Step 3.</p>  <p>Step 3 Check the Installation Position of the Magnets: The S magnet bracket should be installed on the left side and the N magnet bracket on the right side, as viewed from inside the property. Ensure that both the S and N magnets are positioned 25–30mm (1–1.2") away from the limit switch box.</p>
<p>The gate opens but fails to close.</p>	<p>Step 1 Verify Photocell Sensor Function: Check if the wire jumper is missing, or if the photocell sensor is blocked or misaligned. Reconnect the terminals, clear any obstructions, and ensure that the photocell sensor is properly aligned.</p> <p>Step 2 Check Limit Switch: Disconnect the limit switch wires from terminal ⑨ “UP” , terminal ⑩ “COM” , and terminal ⑪ “DWN” on the control board. Use two jumper wires to short these three terminals simultaneously (refer to the same illustration of troubleshooting step as before). Press the remote to operate the opener. If the motor runs normally in both directions, replace the limit switch. During the test, monitor the gate's movement and use the remote to stop it if necessary to prevent the gate from running off the track.</p> <p>Step 3 Check Control Board: Inspect the control board and replace it if needed.</p>
<p>The motor runs but the gate does not move.</p>	<p>Step 1 Check the Clutch: Ensure that the clutch for the emergency release is properly adjusted and not slipping.</p>



T: 0086-27-8700 1865
E-mail: agc.wuhan@agc-cert.com
Web: Http://www.agc-cert.com

Room 102, 1st-2nd floor of Building 3, Wuhan Jinneng
Windpower Industrial Park, No.9 Zhulin Road, Fozuling
Street, Wuhan East Lake High-tech Development Zone,
China

Attestation of Conformity

Registration No AGC-WH00066220632E2

Applicant Hangzhou Sanford Technology Co., Ltd
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang Province,
China

Product Designation SWING GATE OPENER

Brand Name /

Model / Series Models RK2500T

Manufacturer Hangzhou Sanford Technology Co., Ltd
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang Province,
China

Requirement	Applied Standards	Document Evidence	Result
EMC Directive	EN 55014-1:2017+A11:2020 EN 55014-2:2015 EN IEC 61000-3-2:2019 EN 61000-3-3:2013+A1:2019	Test Report: AGC-WH00066220632EE01	Conform



Bram Wu
Signed by General Manager(Bram Wu)
Issue Date: August 16, 2022

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Version: 1.0



T: 0086-27-8700 1865
E-mail: agc.wuhan@agc-cert.com
Web: Http://www.agc-cert.com

Room 102, 1st-2nd floor of Building 3, Wuhan Jinneng
Windpower Industrial Park, No.9 Zhulin Road, Fozuling
Street, Wuhan East Lake High-tech Development Zone,
China

Attestation of Conformity

Registration No. AGC-WH00066220632S4

Applicant Hangzhou Sanford Technology Co., Ltd.
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang
Province, China

Product Designation Sliding gate opener

Brand Name /

Model / Series Models RK2500T

Manufacturer Hangzhou Sanford Technology Co., Ltd.
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang
Province, China

Requirement	Applied Standards	Document Evidence	Result
LVD Directive	EN 60335-2-103:2015, EN 60335-1:2012+ A11:2014 +A13:2017+ A1:2019+A2:2019+ A14:2019 EN 62233:2008	Test Report: AGC-WH00066220632ES01	Conform



Signed by General Manager (Bram Wu)
Issue Date: August 9, 2022



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T: 0086-27-8700 1865
E-mail: agc.wuhan@agc-cert.com
Web: Http://www.agc-cert.com

Room 102, 1st-2nd floor of Building 3, Wuhan Jinneng
Windpower Industrial Park, No.9 Zhulin Road, Fozuling
Street, Wuhan East Lake High-tech Development Zone,
China

Attestation of Conformity

Registration No AGC-WH00066220632E2

Applicant Hangzhou Sanford Technology Co., Ltd
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang Province,
China

Product Designation SWING GATE OPENER

Brand Name /

Model / Series Models RK2500T

Manufacturer Hangzhou Sanford Technology Co., Ltd
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang Province,
China

Requirement	Applied Standards	Document Evidence	Result
Electromagnetic Compatibility Regulations 2016	BS EN 55014-1:2017+A11:2020 BS EN 55014-2:2015 BS EN IEC 61000-3-2:2019 BS EN 61000-3-3:2013+A1:2019	Test Report: AGC-WH00066220632BE01	Conform



Bram Wu
Signed by General Manager(Bram Wu)
Issue Date: August 16, 2022

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E-mail: agc.wuhan@agc-cert.com
Web: Http://www.agc-cert.com

Room 102, 1st-2nd floor of Building 3, Wuhan Jinneng
Windpower Industrial Park, No.9 Zhulin Road, Fozuling
Street, Wuhan East Lake High-tech Development Zone,
China

Attestation of Conformity

Registration No. AGC-WH00066220632B4

Applicant Hangzhou Sanford Technology Co., Ltd.
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang
Province, China

Product Designation Sliding gate opener

Brand Name /

Model / Series Models RK2500T

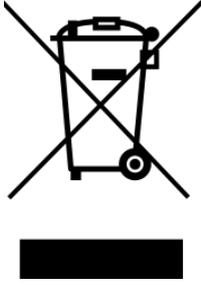
Manufacturer Hangzhou Sanford Technology Co., Ltd.
Room 106, Building 4, 8 Shengdi Road, Yuhang Town, Hangzhou City, Zhejiang
Province, China

Requirement	Applied Standards	Document Evidence	Result
Electrical Equipment (Safety) Regulations 2016	BSEN 60335-2-103:2015, BSEN 60335-1:2012+ A11:2014+A13:2017+ A1:2019+A2:2019+ A14:2019 BSEN 62233:2008	Test Report: AGC-WH00066220632BS01	Conform



Signed by General Manager(Bram Wu)
Issue Date: August 9, 2022

Recognized by Attestation of Global Compliance (Wuhan) Co., Ltd. in accordance with the Electrical Equipment (Safety) Regulations 2016. The attestation doesn't imply assessment of the production. The applicant of the attestation is authorized to use this attestation in connection with UK declaration of conformity to the regulation. The attestation is only applicable to the equipment described above. This attestation shall not be re-produced without the written approval of Attestation of Global Compliance (Wuhan) Co., Ltd.
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According to Waste of Electrical and Electronic Equipment (WEEE) directive, WEEE should be separately collected and treated. If at any time in future you need to dispose of this product, please do NOT dispose of this product with household waste. Please send this product to WEEE collecting points where available.

Feedback & Review

Your comments and suggestions are important to us
as they help us provide the best possible service.

Should you have any need to contact us, the info below will help you get in touch:



TOPENS Website

www.topens.com

Contact Us:

E-mail: support@topens.com

Kindly include your purchase channel, order #, gate information, issue description and your contact information. All your concerns will be replied within 24 hours.

Tel: +1 (888) 750 9899 (Toll Free USA & Canada)